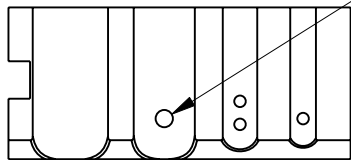
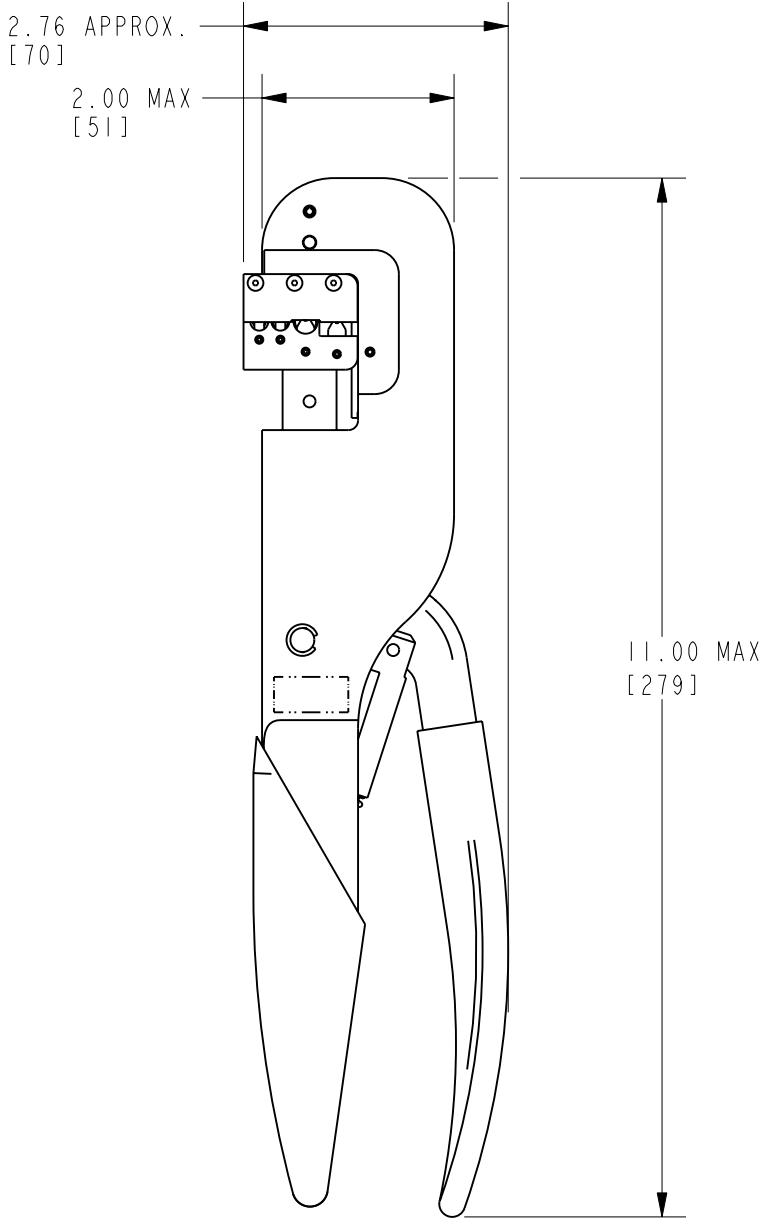
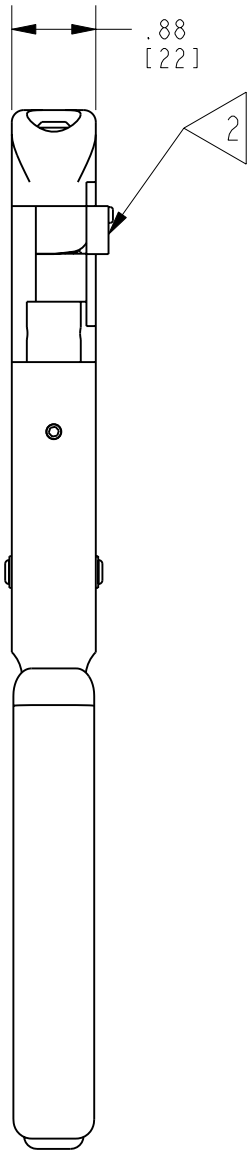
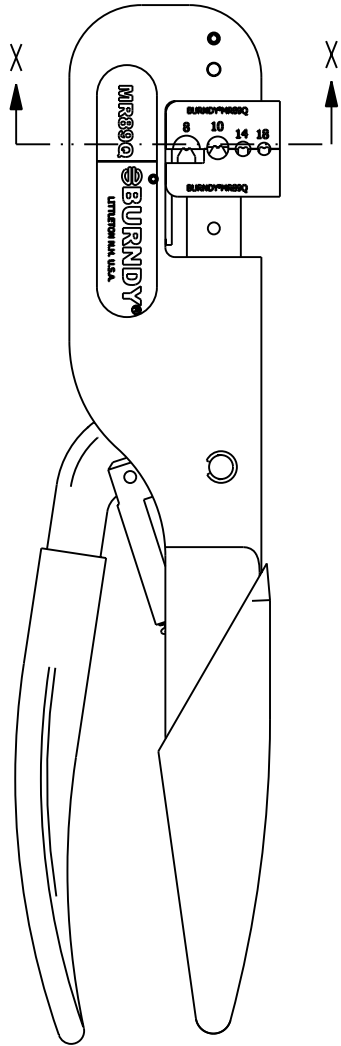


ACCOMMODATIONS					
GROOVE	CONNECTOR	STR. COPPER WIRE	SOL. COPPER WIRE	"G" DIM	INSPECTION GAGE
8	YAV8C-L	#8	--	.131 / .144	PG270-1
	YSV8C-L				
10	YAV9C-_-	#9	--	.096 / .110	PG269-1
	YSV9C-L				
	YAV10-_-	#12, #10	#12, #10		
	YSV10				
	YAV10-H				
	YSV10-H				
14	YAV12-G	#14, #12	--	.055 / .069	PG166-1
	YAV14-_-	#20, #18, #16, #14			
	YSV14		#20, #18, #16, #14,#12		
	YAV14-H_-				
	YSV14-H				
18	YAV18-_-	#22, #20, #18		#22, #20, #18	.044 / .058
	YSV18				
	YAV18-H_-				
	YSV18-H				



NEST DIE CRIMP GROOVES HAVE
RECESSED DOTS WHICH LEAVE
RAISED DOTS ON THE BARREL
OF THE CRIMPED CONNECTOR FOR
POSITIVE CRIMP GROOVE IDENTIFICATION.

SECTION X-X
SCALE 2X SIZE

- NOTES:
- MATERIAL:
BODY - ALUMINUM
DIES - STEEL
 - WHEN CRIMPING SPLICES(YSV--), REMOVE THE LOCATOR AND
VISUALLY CENTER THE WIRE BARREL OVER THE INDENTOR.
 - THIS DRAWING TO BE INTERPRETED PER ASME Y14.5M - 1994.

REV.	DATE	DESCRIPTION	ECO	BY	C'H'K.
A	1/13/2010 10:30:00 AM	DRAWING UPDATED PER NEW DMC TOOL	20055	JG	RM

REFERENCE:
FD041871 - HYTOOL™ ASSY
SA045376 - PG INSPECTION GAGES

HYTOOL™			
ITEM NO: N/A			
CAT. NO: MR89Q			
DRAWN BY: JEYAGANESH S 01/13/2010			
CHECKER: R.ROMAN 03/25/2011			
DSN APPVL: R.ROMAN 03/25/2011			
MFG APPVL: S.GONYAW 03/16/2011			
QA APPVL: J.BRODEUR 03/19/2011			
MKT APPVL: R.POIRIER 03/16/2011			
SCALE: 1:1			
PROD FAM: Tools_Mechanical/MR8-10/MR8-10_Daniel		DRAWING NO	
PROJECT #: --		REV	
DOCUMENT TYPE: Sales		SD041872-01	
REL LEVEL: Released		SHEET 1 OF 1	

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