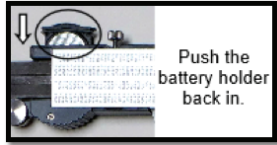
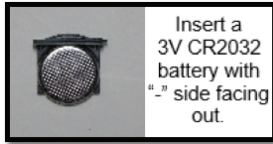
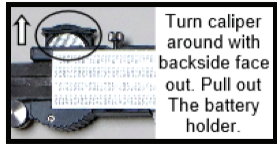


Battery Installation:



⏻ Button:

A short press of the ⏻ button will turn on or off the caliper. Please note that the caliper will automatically shut off after 5 minutes of non-use.

Zero Setting:

Close the jaws and ensure that the zero position is set after battery installation by pressing the [0] button.



IN/MM/F Button:

Shortly press the button to switch between Inch, Metric (mm) and Inch Fraction reading.



Calibration:

It is recommended that this precision measuring tool be calibrated at a periodic interval as follows:

- Annually
- At an interval that ensures that the accuracy is not compromised between calibrations intervals
- As outlined in your company's quality manual

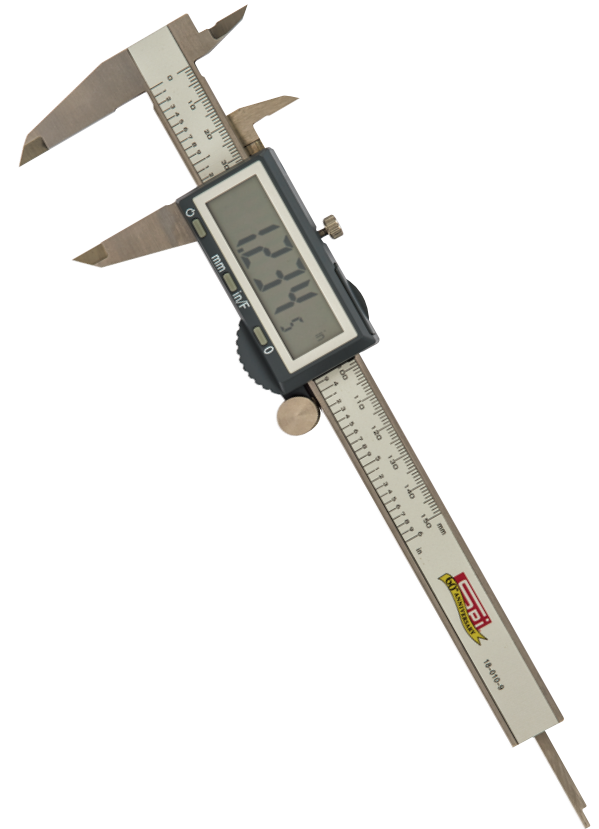


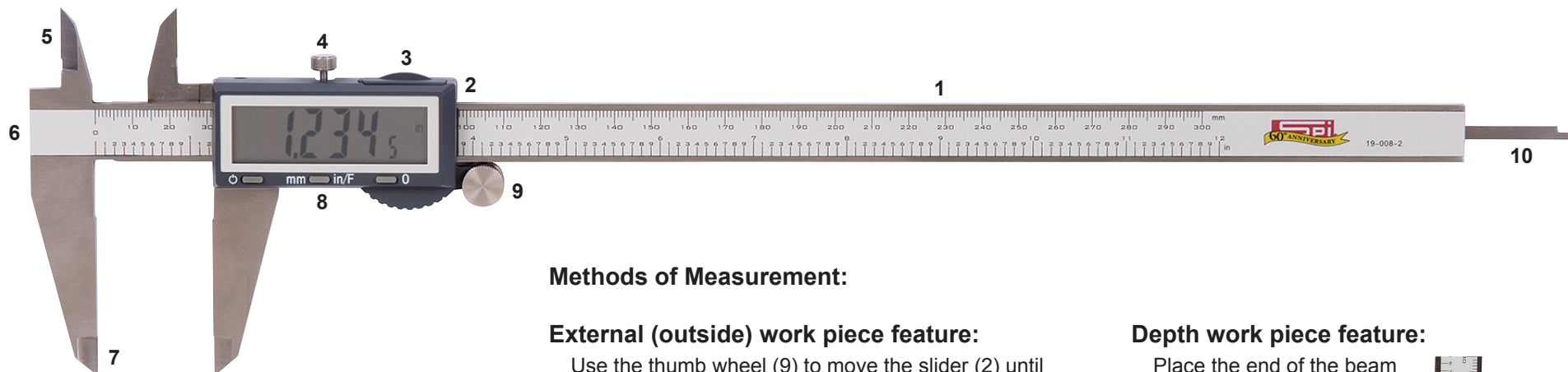
Digital Caliper (Inch/Metric/Fraction) Operation Manual

0 - 6" 18-010-9

0 - 8" 19-009-0

0 - 12" 19-008-2





Methods of Measurement:

External (outside) work piece feature:

Use the thumb wheel (9) to move the slider (2) until the external measuring jaws (7) make contact with the work piece feature.



Depth work piece feature:

Place the end of the beam (1) on the outermost side of the feature and extend the depth bar (10) to the bottom of the feature.



Table A	
1	Beam
2	Slider (moveable)
3	Battery holder
4	Slider locking screw
5	Internal measurement
6	Step measurement
7	External measurement
8	Digital display
9	Thumb wheel
10	Depth measurement

Specifications:

Range	Resolution	Accuracy
0 - 6"	0.0005"	±0.001"
0 - 8"	0.01mm	±0.0015"
0 - 12"	1/128th	

Operating Instruction:

Avoid exerting excessive force when measuring as it may cause an incorrect reading and deformation of the measuring jaws.

Normal Care: Clean all measuring surfaces and the beam (1) with a dry clean cloth prior to the initial use to remove protective oil.

Please refer to the enclosed warranty card for warranty information.

Internal (inside) work piece feature:

Use the thumb wheel (9) to move the slider (2) until the internal measuring jaws (5) make contact with the work piece feature.



Step work piece feature:

Place the slider (2) step measuring face (6) on the outside of the feature. Extend the beam (1) until the beam step measuring face (6) touches the other side of the work piece feature.

