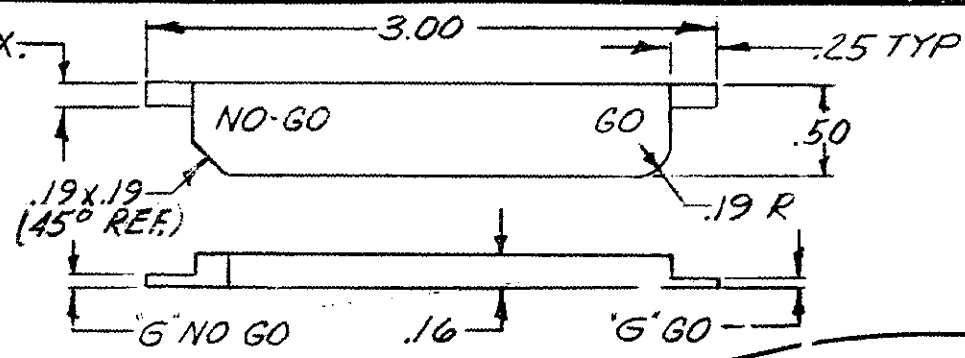
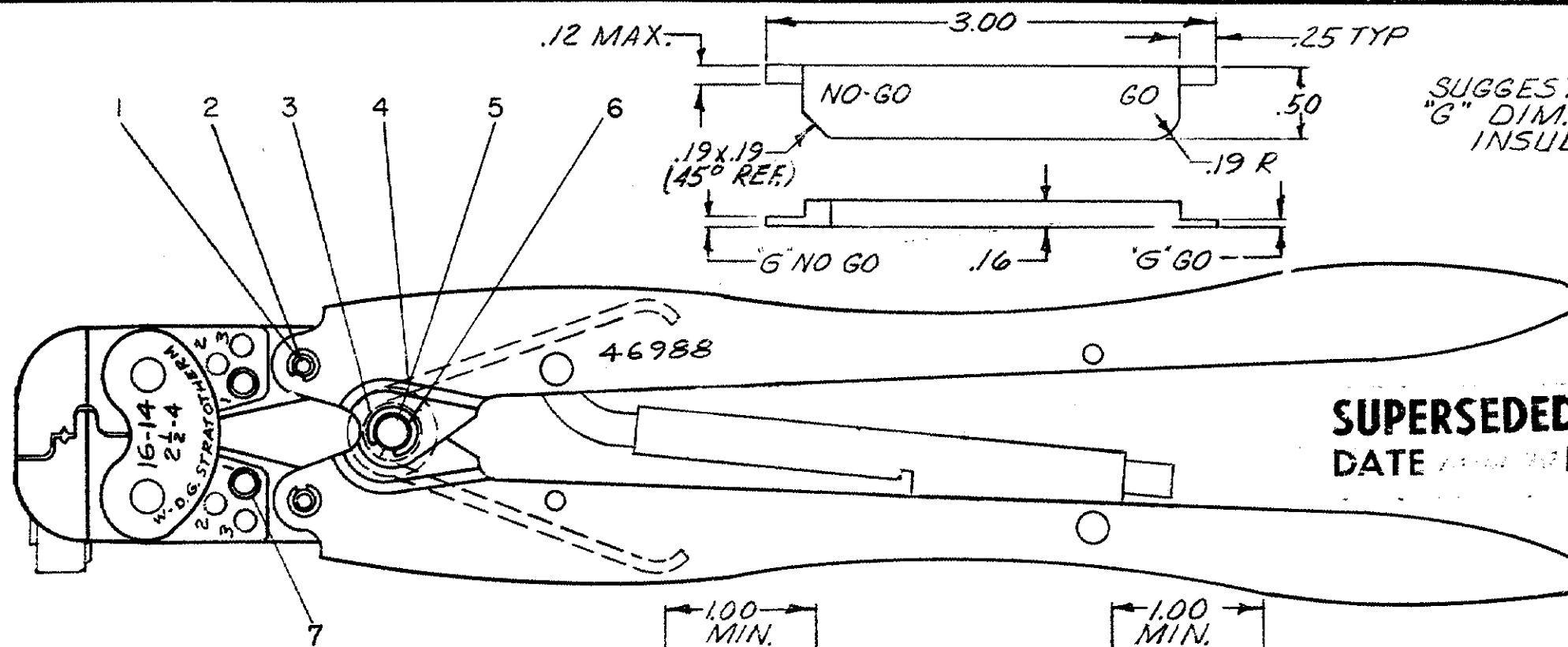


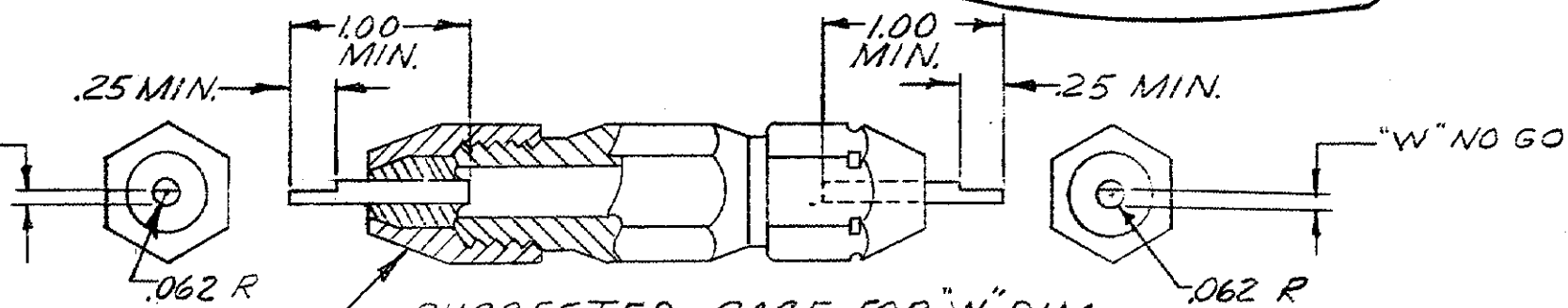


SUGGESTED GAGE FOR
"G" DIM.
INSULATION CRIMP

SUPERSEDED BY INSTRUCTION SHEET
DATE 1-1-62 **ECN.** 1535

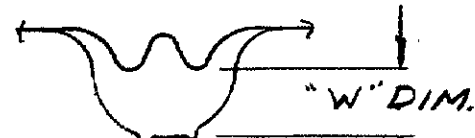
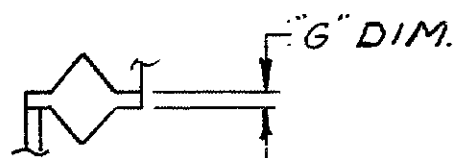
GAGE DIMENSIONS APPLY WHEN TOOL IS
BOTTOMED BUT NOT UNDER PRESSURE.

FOR REPLACEMENT OF PARTS OTHER THAN
LISTED, TOOL SHOULD BE RETURNED TO OUR
FACTORY TO INSURE PROPER CERTI-CRIMP
ADJUSTMENT.



SUGGESTED GAGE FOR "W" DIM.
BARREL CRIMP

DOUBLE END
HANDLE A.G.D.
STANDARD



INSULATION CRIMP

BARREL CRIMP

2	A	39207	PIN-ADJUSTMENT	7
2	A	21045-6	RING-RETAINING	6
1	A	300449	PIN-RETAINING	5
1	A	39364	SPRING	4
1	A	39366	COLLAR	3
2	A	300432	PIN-RETAINING	2
4	A	21045-3	RING-RETAINING	1

GAGE DIM.			
"G" AT POS. #1		"W" DIM.	
GO	NO GO	GO	NO GO
.045	.065	.067	.073

REV	BY	DATE	DESCRIPTION
G	SUPERSEDED	BY I.S. 1535	
F	REVISED	B.S. DR 4-8-62	
E	REVISED	B.S. DR 4-8-62	
D	REVISED	C.M. DR 12-1-63	
C	REVISED	C.M. DR 1-3-63	
B	REVISED	R.Y. DR 6-14-62	
LTR	REVISION RECORD	DR	CHK DATE

DWG. NO. 46988		NUMBER		NAME		REMARKS		ITEM NO.
REQUIRED PER ASSEMBLY 1959 BY AMP INCORPORATED. ALL RIGHTS RESERVED. AMP PRODUCTS COVERED BY PATENTS AND/OR PATENTS PENDING.								
DR. J. J. Hughes 4-24-62		MATERIAL AND FIN. SH. CLASS HIGH TEMPERATURE & HEAT RESISTANT TYPE "W" DIAMOND GRIP STRATOTHERM		WIRE - RANGE 16-14		TOLERANCE EXCEPT AS NOTED .015		LOC M
APP. E. J. Frank 6-14-62		SCALE 1/2" = 1"		NO B		46988		REV G
HAND TOOL ASSEMBLY								

PRINTED IN U.S.A. DIMENSIONS IN INCHES. 110 NOT SCALE PRINT