



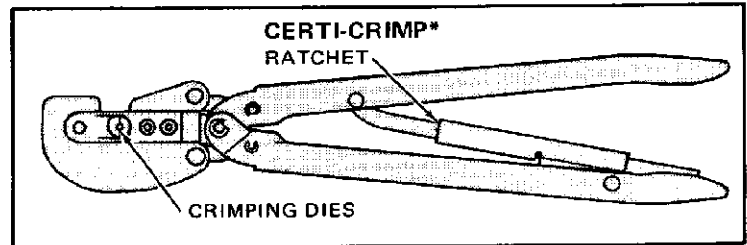
A-MP* CRIMPING TOOLS FOR COAXICON* R.F. CONNECTORS

TOOL PART NO.
69646

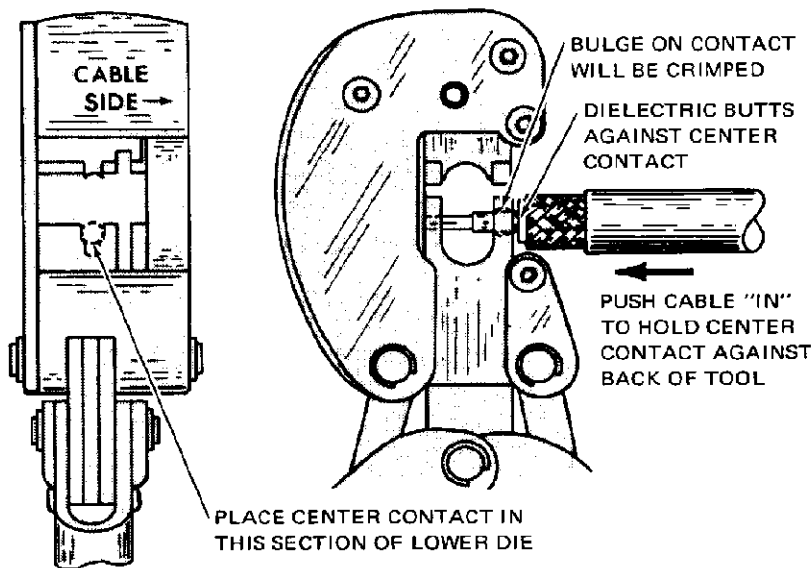
IS 2333	
RELEASED	3-12-70
REVISED	

The tool listed above is used to crimp A-MP COAXICON R.F. Connectors. Information pertaining to the connectors, such as cable stripping dimensions and assembly of component parts, is included on instructions packaged with the connectors.

After the cable is prepared, crimp the center contact as shown below. Assemble the connector body over the crimped contact (as described on connector instructions) then crimp ferrule as shown.

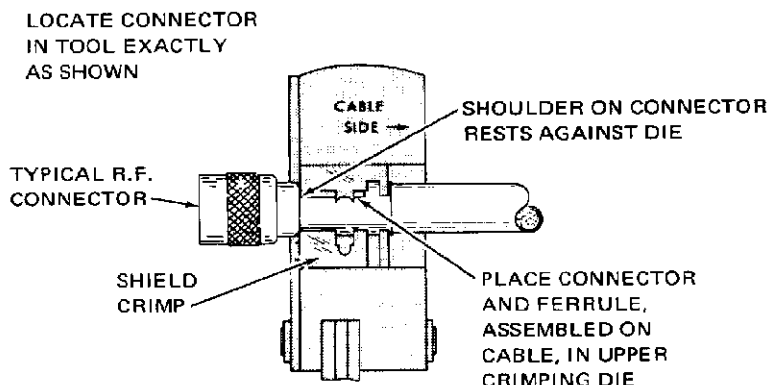


CRIMPING CENTER CONTACT



1. Slip Ferrule on Cable, then strip cable.
2. Insert Center Contact into slot in front of Die.
3. Close Tool Handles just enough to hold Contact in place without deforming Wire Barrel.
(Crimping Dies on Tool are opened by closing Handles until CERTI-CRIMP Ratchet releases. Once Ratchet is engaged, Handles cannot be opened until fully closed.)
4. Insert Conductor into contact Wire Barrel until cable Dielectric butts against Contact.
5. Close handles until Ratchet releases to complete crimp.

CRIMPING FERRULE



1. Place Assembly in Tool as shown.
2. Close Handles until CERTI-CRIMP Ratchet releases to complete crimp.
(Assemble and crimp all connectors in the same manner as Plug shown in this procedure.)

NOTE: MAKE SURE THAT CONNECTOR IS LOCATED IN TOOL EXACTLY AS SHOWN TO ASSURE PROPER CRIMP.

© by AMP Incorporated, 1970.
All international rights reserved. A-MP® products covered by U. S. and foreign patents and/or patents pending.