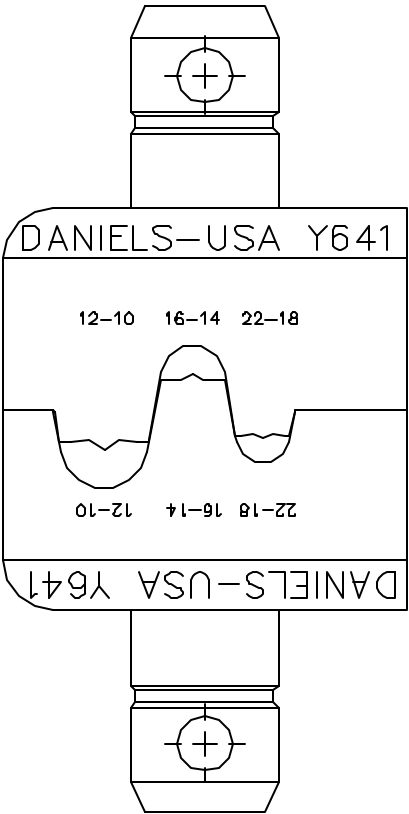


GEN TECH/BOEING	A	B	C
NAS 1387-1	.151	.061	.312
NAS 1387-2	.175	.085	.312
NAS 1387-3	.226	.129	.344

- NOTES:
- INSPECTION PROCEDURE
1. CRIMP NAS 1387-1 SPLICE IN 22-18 CAVITY.
 2. CRIMP NAS 1387-2 SPLICE IN 16-14 CAVITY.
 3. CRIMP NAS 1387-3 SPLICE IN 12-10 CAVITY.
 4. MEASURE CRIMPED SPLICE ACROSS CRIMPED SURFACES WITH CALIPERS AS SHOWN (DIM "X"). DO NOT USE WIRE.
 5. DIMENSION "X" MUST FALL WITHIN THE FOLLOWING LIMITS
- OR BE REJECTED:

22-18 .075/.069
16-14 .092/.086
12-10 .124/.118

REVISIONS									
REV	STL	E.C.D. NUMBER	DESCRIPTION	BY	DATE	APP'D	DATE		
1			ORIGINAL RELEASE	T STANFILL	10-13-88	D HENDERSON	10-28-88		
2			STAMPING: 16-14 WAS 12-10, & 22-18 WAS 12-10. ADDED ALUM. TUBING AND CHART	BIMCULURE	7-20-89	DE	7-89		

UNCONTROLLED DOCUMENT
WILL NOT BE UPDATED

ITEM	PART NO.	QTY.	DESCRIPTION/REMARKS
DRN. T. STANFILL	DATE 11-8-88		
CHK'D. D. HENDERSON	DATE 11-8-88		
APP'D. W. P. LUTER	DATE 11-8-88		
APP'D.	DATE		
DIE SET ENVELOPE DRAWING			
WHERE USED:			
SIZE B	SCALE 3X	CAD FILE NO. Y641-ENV	SHEET 1 OF 1
POSTING		P/N Y641-ENV	REV. 2

DO NOT SCALE DRAWING

RESTRICTED & CONFIDENTIAL

CONFIDENTIAL PROPERTY OF DANIELS MANUFACTURING CORP. NOT TO BE DISCLOSED TO OTHERS. REPRODUCED EXCEPT AS AUTHORIZED IN WRITING BY DANIELS MANUFACTURING. MUST BE RETURNED TO DANIELS MANUFACTURING CORP. ON COMPLETION OF ORDER OR OTHER PURPOSE FOR WHICH SENT.

MATERIAL

HEAT TREAT

FINISH