

TE Connectivity Chat Transcript - Message (HTML)



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y, Outlook prevented automatic download of some pictures in this message.

Chat Origin: TE English-Global Team_0mm

Agent L M

(17s) L M: Hi. Thank you for contacting TE, how may I help you?

(1m 15s) Michael McDonald: I am looking for go/nogo information on a crimper so I can check it. The website no longer has this information for this tool. Can you please help me get go/nogo information on a AMP 69646

(2m 16s) L M: The company that supplies the gauges can get this for you. All the need is the Amp tool PN which you supplied. A company called PennoyerDodge supplies all the Go-No-go gauges for our tools. <http://www.pdgage.com/>

(3m 8s) Michael McDonald: I have everything I need to test the unit, except for the specs.

(3m 31s) L M: Let me see if I can find any gauge spec info....

(4m 11s) Michael McDonald: thanks!

(5m 49s) L M: Braid Go is .424. No Go is .430. Insulation Go is .440. No Go is .452 Barrell Go is .117 and No Go is .123

(6m 5s) Michael McDonald: You are amazing! Thank you

(6m 13s) L M: Sure. Thanks and regards



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69646 | TE Conne...



Inbox - mikem@...



TE Connectivity ...





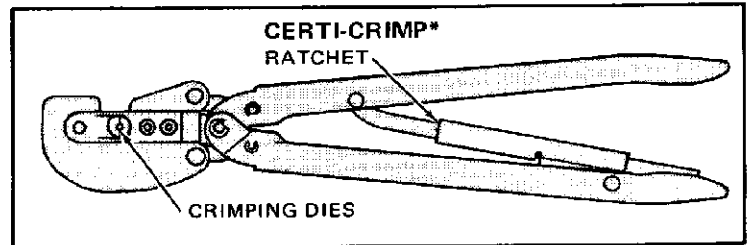
A-MP* CRIMPING TOOLS FOR COAXICON* R.F. CONNECTORS

TOOL PART NO.
69646

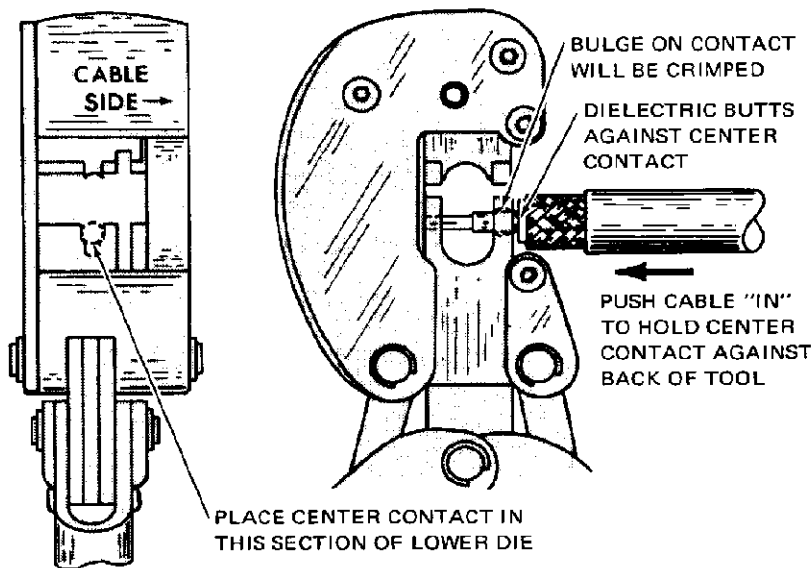
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The tool listed above is used to crimp A-MP COAXICON R.F. Connectors. Information pertaining to the connectors, such as cable stripping dimensions and assembly of component parts, is included on instructions packaged with the connectors.

After the cable is prepared, crimp the center contact as shown below. Assemble the connector body over the crimped contact (as described on connector instructions) then crimp ferrule as shown.

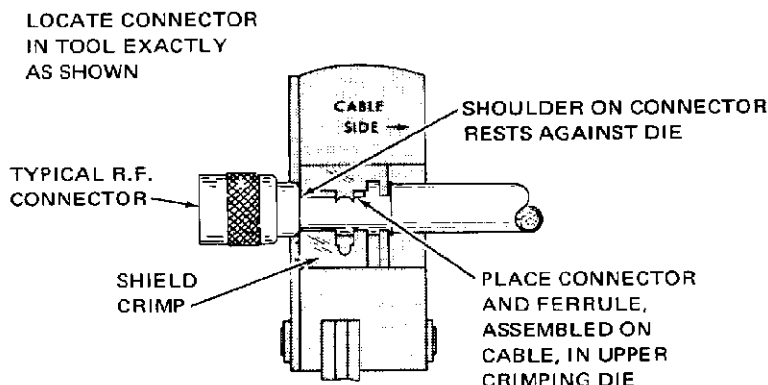


CRIMPING CENTER CONTACT



1. Slip Ferrule on Cable, then strip cable.
2. Insert Center Contact into slot in front of Die.
3. Close Tool Handles just enough to hold Contact in place without deforming Wire Barrel.
(Crimping Dies on Tool are opened by closing Handles until CERTI-CRIMP Ratchet releases. Once Ratchet is engaged, Handles cannot be opened until fully closed.)
4. Insert Conductor into contact Wire Barrel until cable Dielectric butts against Contact.
5. Close handles until Ratchet releases to complete crimp.

CRIMPING FERRULE



1. Place Assembly in Tool as shown.
2. Close Handles until CERTI-CRIMP Ratchet releases to complete crimp.
(Assemble and crimp all connectors in the same manner as Plug shown in this procedure.)

NOTE: MAKE SURE THAT CONNECTOR IS LOCATED IN TOOL EXACTLY AS SHOWN TO ASSURE PROPER CRIMP.

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