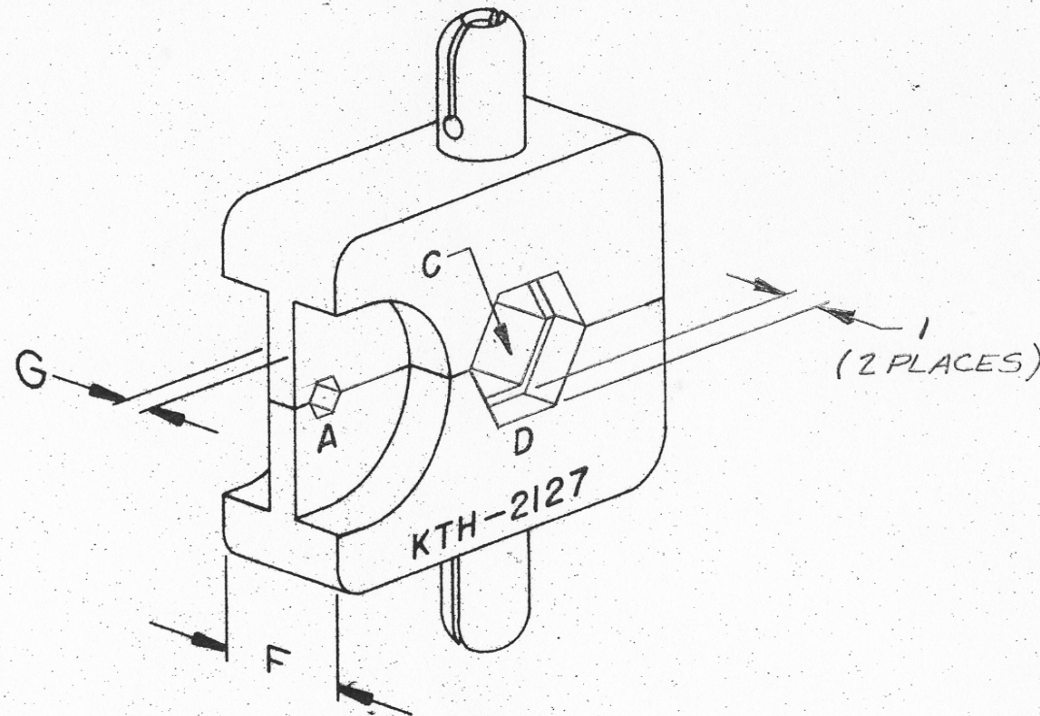


S-D

REVISIONS

ISSUE	CHANGES
0	ER 21419 GA 13 DEC 80
1	CN 27545 C SD 6 NOV 85



NOTES:

1. FOR USE WITH RAYCHEM 5012H3012 CABLE.

HEX SIZES (ACROSS FLATS)				DIE WIDTH		DIE WIDTH		
A	B	C	D	F	G	H	I	
.100	—	.334	.365	—	.620	.093	—	.110

UNLESS OTHERWISE SPECIFIED:

1. TOLERANCES: FRACTIONS & 2 PLACE DECIMALS $\pm .010$
 3 PLACE DECIMALS $\pm .004$ ANGLES $\pm 0^{\circ}30'$
 T. I. R. CONCENTRICITY OF ANY 2 DIAMETERS MAY
 NOT EXCEED HALF THE SUM OF THEIR TOLERANCES.

2. REMOVE ALL BURRS, BREAK SHARP EDGES .005 MAX.
 3. NO FILLETS PERMITTED.
 4. SURFACE ROUGHNESS 63 MICROINCHES RMS MAX.
 5. ALL DIMENSIONS PRIOR TO PLATING.
 6. ALL PLATING IN ACCORDANCE WITH KER 10004.

S-D

SCALE 2:1

USED ON:

REF: BOEING

CRIMP DIE

DRAWN: MJB DATE 28 APR 81
 APPR: [Signature] DATE 28 APR 81

KING'S
 ELECTRONICS CO., INC.
 TUCKAHOE, NEW YORK 10707

KTH-2127

S-D