

4

3

2

FG844

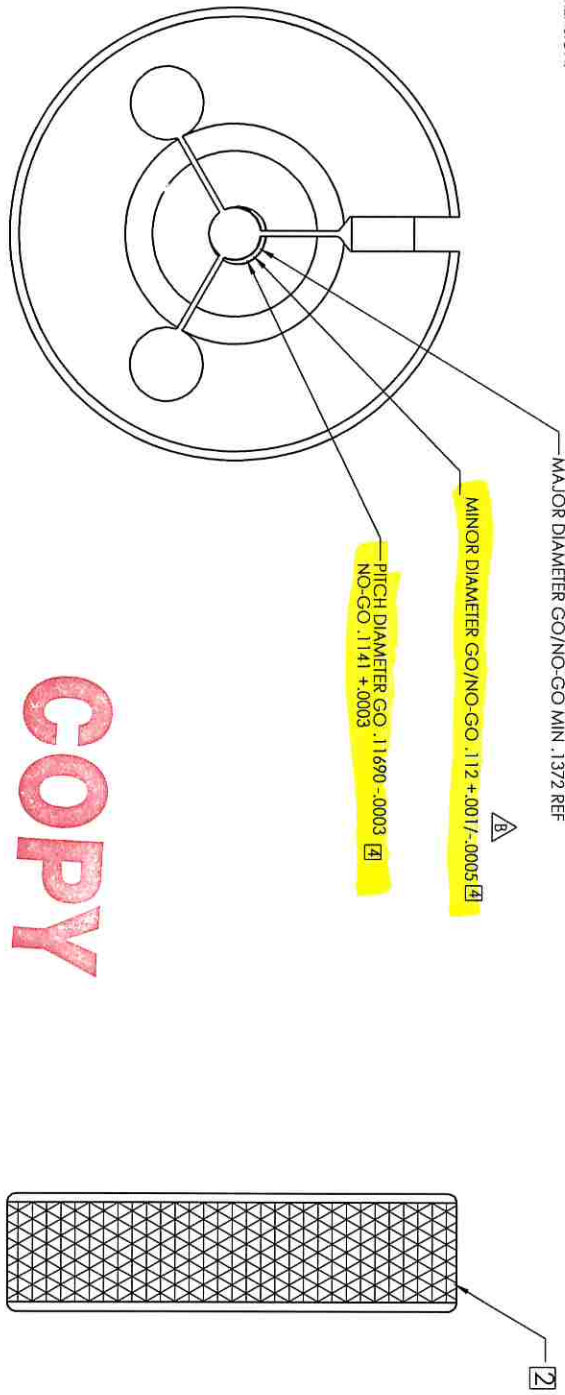
B 1

REVISIONS

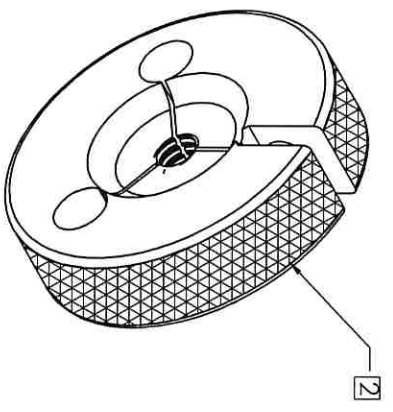
REV.	DESCRIPTION	DATE	APPROVED
A	PER DC-09626	10/31/2017	BAK
B	UPDATE PER DC-15313	9/12/2019	JR

NOTES:

- 1 6-32 UNC 2A, MINOR DIAMETER MODIFIED TO FIT OVER HEXALOBULAR SCREW SHAFT.
- 2 KNURLING AROUND GAGE OUTER DIAMETER.
- 3 PRODUCE FROM STANDARD VERMONT GAGE 6-32 GO/NO-GO RING GAGE SET OR PURCHASE DIRECTLY FROM A VERMONT GAGE DISTRIBUTOR IN ACCORDANCE WITH THIS PRINT.
- 4 CALIBRATION DIMENSION.



COPY



SCALE 4:1

ITEM	QTY	PART NUMBER	DESCRIPTION	MATERIAL
1	1	FG844	DISCOVERY ELBOW, HEXALOBULAR SCREW GO/NO-GO THREAD GAGE	ASTM A36 Steel
ALL FEATURES ARE AS SHOWN UNLESS SPECIFIED OTHERWISE.				
DESIGNER		B. KINSEY	10/30/2017	
ENGINEER		B. KINSEY	10/30/2017	
REMOVE ALL BURRS			.X	±.1
BREAK EDGES R. .01/.02			.XXX	±.03
UNITS ARE IN INCHES			.XXX	±.005
UNLESS NOTED.			ANG.	± 2°
PRACTICES WITHOUT			32	√.03
ALL MACHINED SURFACES				
EXCEPT AS NOTED				
DO NOT SCALE PRINT				
DIMENSIONS PER			ASME Y14.5-2009	
SIZE		DWG NO.	FG844	REV. SCALE 5:1
C				B SHIT 1 OF 1

Discovery Elbow, Hexalobular Screw Go/No-Go Thread Gage

diosurgical

9800 METRIC BL VD AUSTIN, TEXAS 78758

PRINT STATUS RELEASED