

DILLON

Force Measurement Equipment

EDjunior Dynamometer and Crane Scale



User Instructions

AWT35-501286
Issue AC

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1 General information and warnings

1.1 About this manual

This manual is divided into chapters by the chapter number and the large text at the top of a page. Subsections are labeled as shown by the 1 and 1.1 headings shown above. The names of the chapter and the next subsection level appear at the top of alternating pages of the manual to remind you of where you are in the manual. The manual name and page numbers appear at the bottom of the pages.

1.1.1 Text conventions

Key names are shown in **bold** and reflect the case of the key being described. This applies to hard keys and onscreen or soft keys.

Displayed messages appear in ***bold italic*** type and reflect the case of the displayed message.

1.1.2 Special messages

Examples of special messages you will see in this manual are defined below. The signal words have specific meanings to alert you to additional information or the relative level of hazard.



DANGER!
THIS IS A DANGER SYMBOL.
DANGER MEANS THAT FAILURE TO FOLLOW SPECIFIC PRACTICES OR PROCEDURES WILL CAUSE INJURY OR DEATH.



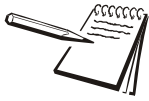
ELECTRICAL WARNING!
THIS IS AN ELECTRICAL WARNING SYMBOL.
ELECTRICAL WARNINGS MEAN THAT FAILURE TO FOLLOW SPECIFIC PRACTICES OR PROCEDURES MAY RESULT IN ELECTROCUTION, ARC BURNS, EXPLOSIONS OR OTHER HAZARDS THAT MAY CAUSE INJURY OR DEATH.



WARNING!
This is a Warning symbol.
Warnings mean that failure to follow specific practices and procedures may have major consequences such as injury or death.



CAUTION!
This is a Caution symbol.
Cautions give information about procedures that, if not observed, could result in damage to equipment or corruption to and loss of data.



NOTE: This is a Note symbol. Notes give additional and important information, hints and tips that help you to use your product.

1.2 Installation



DANGER: RISK OF ELECTRICAL SHOCK. NO USER SERVICEABLE PARTS. REFER TO QUALIFIED SERVICE PERSONNEL FOR SERVICE.

1.2.1 Safe handling of equipment with batteries



CAUTION: Danger of explosion if battery is incorrectly replaced. Replace only with the same or equivalent type recommended by the manufacturer. Dispose of used batteries according to the manufacturer's instructions.

ATTENTION: Il y a danger d'explosion s'il y a remplacement incorrect de la batterie, remplacer uniquement avec une batterie du même type ou d'un type équivalent recommandé par le constructeur. Mettre au rebut les batteries usagées conformément aux instructions du fabricant.

1.3 Safe Operation

Keep all the following in mind as you use the EDjr dynamometer.



DANGER: IF YOU OVERLOAD THIS DYNAMOMETER YOU COULD SUFFER SEVERE INJURIES OR DEATH. THE TOTAL LOAD ON THE DYNAMOMETER SHOULD NEVER EXCEED THE RATED CAPACITY.

The system capacity is equal to the rating of the dynamometers. The shackle rating should not be used to determine lift capacity of the system.

Any zeroed deadload must be considered as part of the ultimate load.

Although this instrument has a substantial overload protection rating, the instrument should not be used above the rated capacity. Doing so can significantly impact fatigue life of the instrument and cause premature and abrupt failure. If a higher capacity reading is needed, Dillon insists that a larger instrument be used.

Safety is always a concern in overhead lifting and tensioning applications. To limit your liability always insist upon factory supplied shackles and pins and factory tested and certified safe optional equipment. All DILLON products are designed to meet the published Safe Working Load (SWL) and Ultimate Safety Factor (USF) standards of the United States Military.

Do not grind, stamp or deform the metal on the dynamometer body in any way.

Any significant damage or deformation to the loading element is cause for evaluation by Dillon, **particularly** in the element side members to the right and left of the display.

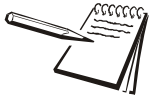
Relieve all torsional and off axis loads.

Apply load in the center of the shackle bow with this instrument.

Off center loading results in substandard performance.

Instrument requires time to stabilize when changing temperatures.

Use only the hardware supplied with this instrument. If no hardware was supplied, insure that the mating pin and shackle bow is equivalent to the hardware used at calibration. Otherwise substandard performance can result.



Dillon recommends only using qualified rigging hardware and cannot be responsible for unapproved hardware.

This instrument is not designed for the following:

- Applications that see rapid, dramatic temperature swings or thermal shock. Wide variation in readings can occur.
- Environments with high electromagnetic fields such as cranes employing electromagnets to lift metal. These induce trace voltages that are picked up within the load cell lead wiring and appear as inaccurate loads.
- Intrinsically safe environments. This unit has not been Factory Mutual tested.

1.4 Routine maintenance



IMPORTANT: This equipment must be routinely checked for proper operation and calibration.
Application and usage will determine the frequency of calibration required for safe operation.

1.5 Cleaning the machine



Table 1.1 Cleaning DOs and DON'Ts

DO	DO NOT
Wipe down the outside of standard products with a clean cloth, moistened with water and a small amount of mild detergent	Attempt to clean the inside of the machine
Spray the cloth when using a proprietary cleaning fluid	Use harsh abrasives, solvents, scouring cleaners or alkaline cleaning solutions
	Spray any liquid directly on to the display windows

1.6 Training

Do not attempt to operate or complete any procedure on a machine unless you have received the appropriate training or read the instruction books.

To avoid the risk of RSI (Repetitive Strain Injury), place the machine on a surface which is ergonomically satisfactory to the user. Take frequent breaks during prolonged usage.

1.7 Sharp objects

Do not use sharp objects such as screwdrivers or long fingernails to operate the keys.

1.8 Declarations of Conformity



UK CA	UK Declaration of Conformity
Model / Type: Dillon EDx, EDjr, Communicator II	
EDx, EDjr Serial Number: DEDRxxxxxx 25T EDx Serial Number: DEDR2700977 Onwards Communicator II Serial Number: DCOM005000 Onwards	
Name and address of the manufacturer: Avery Weigh-Tronix¹ Foundry Lane Smethwick West Midlands B66 2LP ENGLAND	
This declaration of conformity is issued under the sole responsibility of the manufacturer Object of the declaration:  Dillon ² EDx 1T/2500lb - 150T/330Klb Dillon ² EDjr 1T/2500lb - 10T/25Klb Dillon ² Communicator II Dillon ² Communicator II-A	
The machinery fulfills all the relevant provisions of the Machinery Directive 2006/42/EC³	
The object of the declaration described above is in conformity with the relevant statutory requirements applicable to the specific product:	
Statutory Requirements Electromagnetic Compatibility Regulations 2016 The Restriction of the Use of Certain Hazardous Substances in Electrical and Electronic Equipment Regulations 2012 (as amended)	UK standards or other technical specifications BS EN61000-6-1:2007 BS EN61000-6-3:2007 +A1:2011 BS EN63000:2018
Additional information: Note¹: ITW Ltd trading as Avery Weigh-Tronix Reg. Office: Nexus House, Station Road, Egham, Surrey, TW20 9LB, England Note²: Dillon is part of Avery Weigh-Tronix Note³: A copy of the Technical File for this equipment is available from M.S. Williams at the address above.	
Signed for and on behalf of: Avery Weigh-Tronix at 1000 Armstrong Drive, Fairmont, MN, 56031-1439, USA on 2021-07-16  E. Holland Director - R&D and Innovation	

76501-512UK Issue 1



UK CA	UK Declaration of Conformity
Model / Type: EDx PSUs	
Name and address of the manufacturer: Avery Weigh-Tronix¹ Foundry Lane Smethwick West Midlands B66 2LP ENGLAND	
This declaration of conformity is issued under the sole responsibility of the manufacturer Object of the declaration:  Dillon ² EDx (RED) 5VDC (AWT25-501123) Dillon ² EDx (RED) 5VDC W/RS232 (AWT25-501124)	
The object of the declaration described above is in conformity with the relevant statutory requirements applicable to the specific product:	
Applicable Directives Electromagnetic Compatibility Regulations 2016 Electrical Equipment (Safety) Regulations 2016 The Restriction of the Use of Certain Hazardous Substances in Electrical and Electronic Equipment Regulations 2012 (as amended)	UK standards or other technical specifications BS EN 61000-6-1:2007 BS EN 61000-6-4:2007 +A1:2011 BS EN 62368-1:2014 +A11:2017 BS EN 63000:2018
Additional information: Note¹: ITW Ltd trading as Avery Weigh-Tronix Reg. Office: Nexus House, Station Road, Egham, Surrey, TW20 9LB, England Note²: Dillon is part of Avery Weigh-Tronix	
Signed for and on behalf of: Avery Weigh-Tronix at 1000 Armstrong Drive, Fairmont, MN, 56031-1439, USA on 2021-07-16  E. Holland Director - R&D and Innovation	

76501-513UK Issue 1

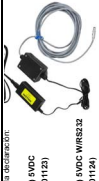
EN	EU Declaration of Conformity	Model / Type: EDx PSUs
	Notified body: Lloyd's Register Foundation Ltd Foundry Lane Borehamwood, Herts, UK SG8 2LP ENGLAND This declaration of conformity is issued under the sole responsibility of the manufacturer. Object of the declaration:  Dillon® EDx PRED VIOC (AW725-01125) Dillon® PRED VIOC WRS322 (AW725-01134) The product is in conformity with the EMC Directive 2014/53/EU and the Low Voltage Directive 2011/65/EU.	Model / Type: EDx PSUs Notified body: Lloyd's Register Foundation Ltd Foundry Lane Borehamwood, Herts, UK SG8 2LP ENGLAND
	Application: Directional Harmonized standards technical specifications 2014/53/EU EN 10084-4:2007 EN 62365-1:2014 EN 62365-2:2014 Electrical equipment designed for use within certain voltage limits 2011/65/EU + 2015/863 EN 63000:2018 Restrictions: The product is not suitable for use in explosive atmospheres	Compatibility electromagnetic EN 10084-4:2007 EN 62365-1:2014 EN 62365-2:2014 Marking: Material marking as per EN 62365-1:2014 Marking: Material marking as per EN 62365-2:2014 Marking: Material marking as per EN 62365-1:2014 Marking: Material marking as per EN 62365-2:2014

DE	EU- Konformitätserklärung	Modell / Typen: EDx PSUs
	Notified body: Lloyd's Register Foundation Ltd Foundry Lane Borehamwood, Herts, UK SG8 2LP ENGLAND This declaration of conformity is issued under the sole responsibility of the manufacturer. Object of the declaration:  Dillon® EDx PRED VIOC (AW725-01125) Dillon® PRED VIOC WRS322 (AW725-01134) The product is in conformity with the EMC Directive 2014/53/EU and the Low Voltage Directive 2011/65/EU.	Modell / Typen: EDx PSUs Notified body: Lloyd's Register Foundation Ltd Foundry Lane Borehamwood, Herts, UK SG8 2LP ENGLAND
	Application: Directional Harmonized standards technical specifications 2014/53/EU EN 10084-4:2007 EN 62365-1:2014 EN 62365-2:2014 Electrical equipment designed for use within certain voltage limits 2011/65/EU + 2015/863 EN 63000:2018 Restrictions: The product is not suitable for use in explosive atmospheres	Compatibility electromagnetic EN 10084-4:2007 EN 62365-1:2014 EN 62365-2:2014 Marking: Material marking as per EN 62365-1:2014 Marking: Material marking as per EN 62365-2:2014 Marking: Material marking as per EN 62365-1:2014 Marking: Material marking as per EN 62365-2:2014

FR	Déclaration UE de Conformité	Modèle / Type: EDx PSUs
	Notified body: Lloyd's Register Foundation Ltd Foundry Lane Borehamwood, Herts, UK SG8 2LP ENGLAND This declaration of conformity is issued under the sole responsibility of the manufacturer. Object of the declaration:  Dillon® EDx PRED VIOC (AW725-01125) Dillon® PRED VIOC WRS322 (AW725-01134) The product is in conformity with the EMC Directive 2014/53/EU and the Low Voltage Directive 2011/65/EU.	Modèle / Type: EDx PSUs Notified body: Lloyd's Register Foundation Ltd Foundry Lane Borehamwood, Herts, UK SG8 2LP ENGLAND
	Application: Directional Harmonized standards technical specifications 2014/53/EU EN 10084-4:2007 EN 62365-1:2014 EN 62365-2:2014 Electrical equipment designed for use within certain voltage limits 2011/65/EU + 2015/863 EN 63000:2018 Restrictions: The product is not suitable for use in explosive atmospheres	Compatibilité électromagnétique EN 10084-4:2007 EN 62365-1:2014 EN 62365-2:2014 Marquage: Marquage des matériaux conformément à l'EN 62365-1:2014 Marquage: Marquage des matériaux conformément à l'EN 62365-2:2014 Marquage: Marquage des matériaux conformément à l'EN 62365-1:2014 Marquage: Marquage des matériaux conformément à l'EN 62365-2:2014

NL	EU- Conformiteitsverklaring	Model / Type: EDx PSUs
	Notified body: Lloyd's Register Foundation Ltd Foundry Lane Borehamwood, Herts, UK SG8 2LP ENGLAND This declaration of conformity is issued under the sole responsibility of the manufacturer. Object of the declaration:  Dillon® EDx PRED VIOC (AW725-01125) Dillon® PRED VIOC WRS322 (AW725-01134) The product is in conformity with the EMC Directive 2014/53/EU and the Low Voltage Directive 2011/65/EU.	Model / Type: EDx PSUs Notified body: Lloyd's Register Foundation Ltd Foundry Lane Borehamwood, Herts, UK SG8 2LP ENGLAND
	Application: Directional Harmonized standards technical specifications 2014/53/EU EN 10084-4:2007 EN 62365-1:2014 EN 62365-2:2014 Electrical equipment designed for use within certain voltage limits 2011/65/EU + 2015/863 EN 63000:2018 Restrictions: The product is not suitable for use in explosive atmospheres	Compatibilité électromagnétique EN 10084-4:2007 EN 62365-1:2014 EN 62365-2:2014 Marquage: Marquage des matériaux conformément à l'EN 62365-1:2014 Marquage: Marquage des matériaux conformément à l'EN 62365-2:2014 Marquage: Marquage des matériaux conformément à l'EN 62365-1:2014 Marquage: Marquage des matériaux conformément à l'EN 62365-2:2014

IT	Dichiarazione di Conformità UE	Modello / Tipo: EDx PSUs
	Notified body: Lloyd's Register Foundation Ltd Foundry Lane Borehamwood, Herts, UK SG8 2LP ENGLAND This declaration of conformity is issued under the sole responsibility of the manufacturer. Object of the declaration:  Dillon® EDx PRED VIOC (AW725-01125) Dillon® PRED VIOC WRS322 (AW725-01134) The product is in conformity with the EMC Directive 2014/53/EU and the Low Voltage Directive 2011/65/EU.	Modello / Tipo: EDx PSUs Notified body: Lloyd's Register Foundation Ltd Foundry Lane Borehamwood, Herts, UK SG8 2LP ENGLAND
	Application: Directional Harmonized standards technical specifications 2014/53/EU EN 10084-4:2007 EN 62365-1:2014 EN 62365-2:2014 Electrical equipment designed for use within certain voltage limits 2011/65/EU + 2015/863 EN 63000:2018 Restrictions: The product is not suitable for use in explosive atmospheres	Compatibilità elettromagnetica EN 10084-4:2007 EN 62365-1:2014 EN 62365-2:2014 Marchio: Marchio dei materiali conforme all'EN 62365-1:2014 Marchio: Marchio dei materiali conforme all'EN 62365-2:2014 Marchio: Marchio dei materiali conforme all'EN 62365-1:2014 Marchio: Marchio dei materiali conforme all'EN 62365-2:2014

ES	Déclaration UE de Conformité	Modelo / Tipo: PSUs
	Notified body: Lloyd's Register Foundation Ltd Foundry Lane Borehamwood, Herts, UK SG8 2LP ENGLAND This declaration of conformity is issued under the sole responsibility of the manufacturer. Object of the declaration:  Dillon® EDx PRED VIOC (AW725-01125) Dillon® PRED VIOC WRS322 (AW725-01134) The product is in conformity with the EMC Directive 2014/53/EU and the Low Voltage Directive 2011/65/EU.	Modelo / Tipo: PSUs Notified body: Lloyd's Register Foundation Ltd Foundry Lane Borehamwood, Herts, UK SG8 2LP ENGLAND
	Application: Directional Harmonized standards technical specifications 2014/53/EU EN 10084-4:2007 EN 62365-1:2014 EN 62365-2:2014 Electrical equipment designed for use within certain voltage limits 2011/65/EU + 2015/863 EN 63000:2018 Restrictions: The product is not suitable for use in explosive atmospheres	Compatibilidad electromagnética EN 10084-4:2007 EN 62365-1:2014 EN 62365-2:2014 Marca: Marca de los materiales conforme a la EN 62365-1:2014 Marca: Marca de los materiales conforme a la EN 62365-2:2014 Marca: Marca de los materiales conforme a la EN 62365-1:2014 Marca: Marca de los materiales conforme a la EN 62365-2:2014

2 Introduction

The EDjunior™ (EDjr) electronic dynamometer from Dillon is a force measurement load sensor and digital readout in one instrument. The EDjr can be used to measure tension or weight.

This manual covers the setup and operation of the EDjr. General information is covered in the right column of each page with major sections separated by the black bar shown above. Subheads appear in the left column along with any special notes, cautions or warnings.

This manual covers the following:

- EDjr Description
- EDjr Setup
- EDjr Operation
- Troubleshooting

Be sure to read the safety precautions found in the Safe Operation section.



DANGER: IF YOU OVERLOAD THIS DYNAMOMETER YOU COULD SUFFER SEVERE INJURIES OR DEATH. THE TOTAL LOAD ON THE DYNAMOMETER SHOULD NEVER EXCEED THE RATED CAPACITY.

3 EDjr Description

3.1 EDjr Front Panel

The EDjr comes in several weight capacities. All have the same front panel, shown in Figure 3.1.



Figure 3.1 EDjunior front panel

3.1.1 EDjr Keys

There are four “hard” keys and four “soft” keys. The hard keys are permanently labeled and the soft keys are just below the display. The soft key functions change and the key label appears above each key on the display. **Sometimes the individual soft keys are referred to as the F1, F2, F3 and F4 keys as numbered from left to right.**

	On/Off key	Use this key to turn the unit on and off.
	ZERO key	Use this key to zero the force indicated on the display.
	ESC key	Use this key to escape from portions of the menu structure and return to previous choices or displays.
	Arrow key	Use this key to access any available soft keys not currently viewed.

4 Power On and Annunciators

When you power up the EDjr you will see a display similar to the example shown on the left in Figure 4.1.

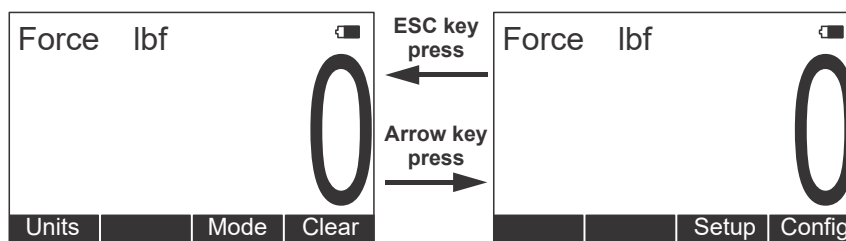


Figure 4.1 Initial displays



Depending on permission settings and/or revision of firmware, various soft keys may be in a different location or not visible.

The display sample above shows several symbols you may see on your display but usually not all at the same time.

- Force** This tells you that the display is showing live force measurement at the moment. Will show Peak when viewing Peak Mode.
- lbf** Current unit of measure is lbf in this example. May also be kgf or N. See note below.
- ~** Motion symbol. This appears when the force is in motion. This symbol disappears when motion ceases.
-  Battery annunciator. This shows approximate remaining battery life.
-  Capture of a new peak value. This annunciator will remain lit for a few seconds.



lbf and kgf are units of force, not weight.

5 EDjr Setup

One of the first things you should do to begin using the EDjr is to set it up to suit your specific needs and equipment. You can access the Setup menu, shown in Figure 5.1, using the soft keys. Press the appropriate soft key to accomplish the functions listed on the following pages.

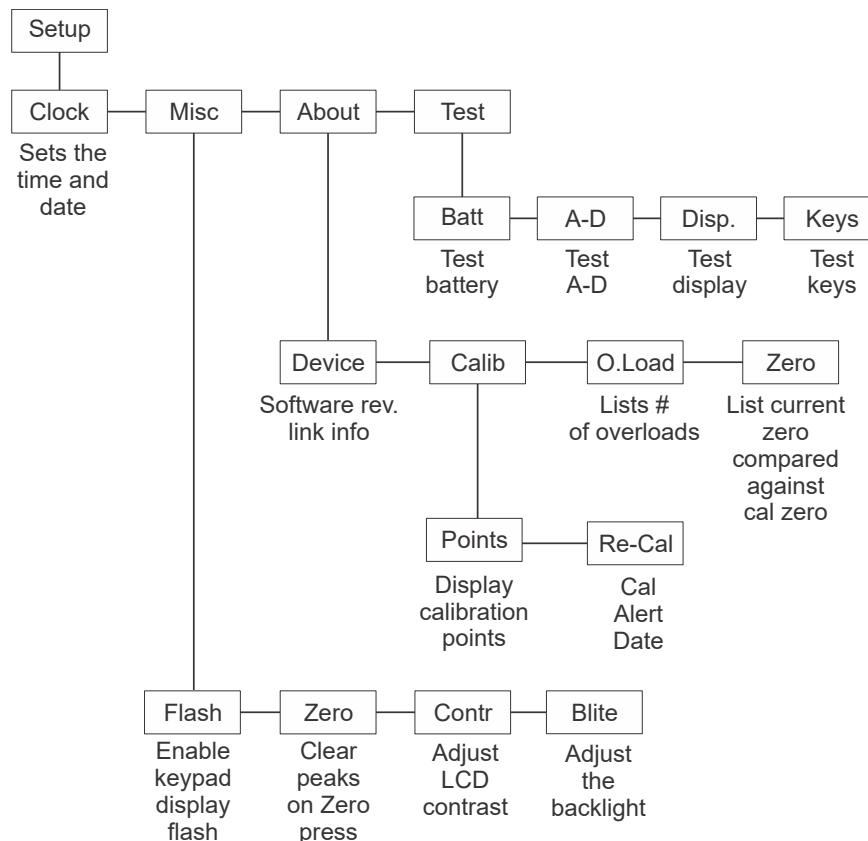


Figure 5.1 Operator setup menu

5.1 Clock

Press the **Clock** key to change the date and time.

5.2 Setup>Misc

Press the **Misc** key to access the following soft key set (refer to Figure 3):

- Flash** Press this soft key to enable or disable the “display flash” feedback. If enabled, the press of a key causes the display to momentarily flash to give you a visual feedback that the key was activated.
- Zero** Press this soft key to enable or disable the **Zero** key’s ability to also clear the Peak force value. If you enable this function, press the **Zero** key to clear the Peak force and zero the load. If you disable the function, the **Zero** key will only zero the load. Peak force remains in effect and will only be cleared with the Clear function during operation.

Contr Press this key to adjust the contrast of the LCD display. Press the **Down** soft key to lighten the contrast. Press the **Up** soft key to darken the contrast.

There is a keypad shortcut for increasing and decreasing contrast. While in normal display mode press **Arrow** key and **F2** simultaneously to increase contrast. Press **Arrow** key and **F1** simultaneously to decrease contrast

BLite Press this key to adjust the backlight brightness and sleep timer functions.

Inten- Backlight intensity can be set to a value of 1 - 10. Default backlight value is 5.

Press **Arrow** key and **F4** simultaneously to increase intensity.

Press **Arrow** key and **F3** simultaneously to decrease intensity

Mode- Select Backlight to operate as always On, always Off or the backlight can operate from a configurable Timer.

If set to Timer, the operator will be asked to enter the Time in Seconds, after motion stops that the backlight will shut off.

The next selection will allow the user to configure if motion resets timer. Choose Yes or No to have motion reset the Timer which turns off the backlight..



Sometimes the individual soft keys are referred to as the F1, F2, F3 and F4 keys as numbered from left to right.

5.3 Setup>About

The next soft key is **About**. The About menu shows an assortment of information about your Dillon instrument. This can be handy for maintaining calibration, troubleshooting or determining if the firmware can be upgraded. Press this and access the following soft key set (refer to Figure 3):

Device Press this to see software revision and dynamometer information.



Dillon suggests that calibration data be recorded and saved.

Calib This soft key access the following soft key set:

Points Press this key to display the calibration loading points.

Re-Cal Will show next re-calibration date and contact detail.

O.Load Lists the number of overloads that have occurred since the unit was manufactured.

Zero Lists the current zero point compared to the calibration zero point. If the zero point has moved significantly, this may indicate a serious overload has occurred and the instrument should be returned for service.

5.4 Setup>Test

The Test functions can help service technicians remotely diagnose your Dillon instrument by showing information on key internal functions. Typically these menus will have significance only to trained technicians. You may look at these menus without technical guidance, but the information may have little meaning, or an error may be reported that may not exist.

Press this key to access several items described below (refer to Figure 5.1):

- | | |
|--------------|--|
| Batt | Press this key to perform a battery test. This shows the battery level in A-D counts and approximate voltage. Voltage is not calibrated. |
| A-D | Press this key to test the A-D section of the EDjr. You need to apply force to change the counts and test the unit. The A-D is the electronics portion that converts analog load cell signal to digital numbers. |
| Disp. | Press this key to perform a display test. Stop the test by pressing the ESC key. |
| Keys | Press this key to perform key tests. Any key pressed will be reflected in the display. Press to end the test. |

6 EDjr Operation

6.1 Display Modes

The EDjr has two display modes accessible by pressing the Mode soft key. See Figure 6.1.

The first display mode when you power up is the live force measurement mode.

Press the **Mode** soft key and the display changes to peak measurement mode. This mode shows the peak force applied to the EDjr since the last peak clearing action. Delete the peak reading by pressing the **Clear** soft key.

Press the **Mode** soft key again and the display returns to the force measurement mode.

6.2 Force Measurement

Follow these steps to perform a gross force measurement.

1. Turn on the unit with the **On/Off** key.
2. Remove any weight from the EDjr.
3. Zero the EDjr by pressing the **ZERO** key.
4. Apply the force to the EDjr and read the gross force on the display.

You can change the units of measure of the display by pressing the **Units** soft key. Zero reference is maintained after instrument power off and will be recalled with the next power-on. Zero reference may be lost if battery power is removed.

6.3 Force Measurement Rezero

Rezeroing allows the weight or load of fixturing to be invisible to the measurement. **The zeroed load must always be considered as part of the maximum capacity.**

1. Turn on the unit with the **On/Off** key.
2. Remove any weight from the EDjr.
3. Zero the EDjr by pressing the **ZERO** key.
4. Apply the tare force to the EDjr and press the **ZERO** key.
5. Apply the force to the EDjr and read the net force on the display.

Steps 2 and 3 are not required if the weight of the fixturing is not needed. This should be maintained, however, to know cumulative loads.

6.4 Displaying Peak Force

The EDjr will store the peak force applied until that reading is cleared. To display the peak force applied to an EDjr, from the force measurement mode, press the Mode soft key. The display changes to display mode #2 shown in Figure 6.1 which is the peak display mode. The peak force is displayed. You can clear this by pressing the Clear soft key.



Peak force can only be reset to zero if live force is zero. Peak force will reset to match live force.

Peak reading is maintained after instrument power off and will be recalled with the next power-on. Peak reading may be lost if battery power is removed.

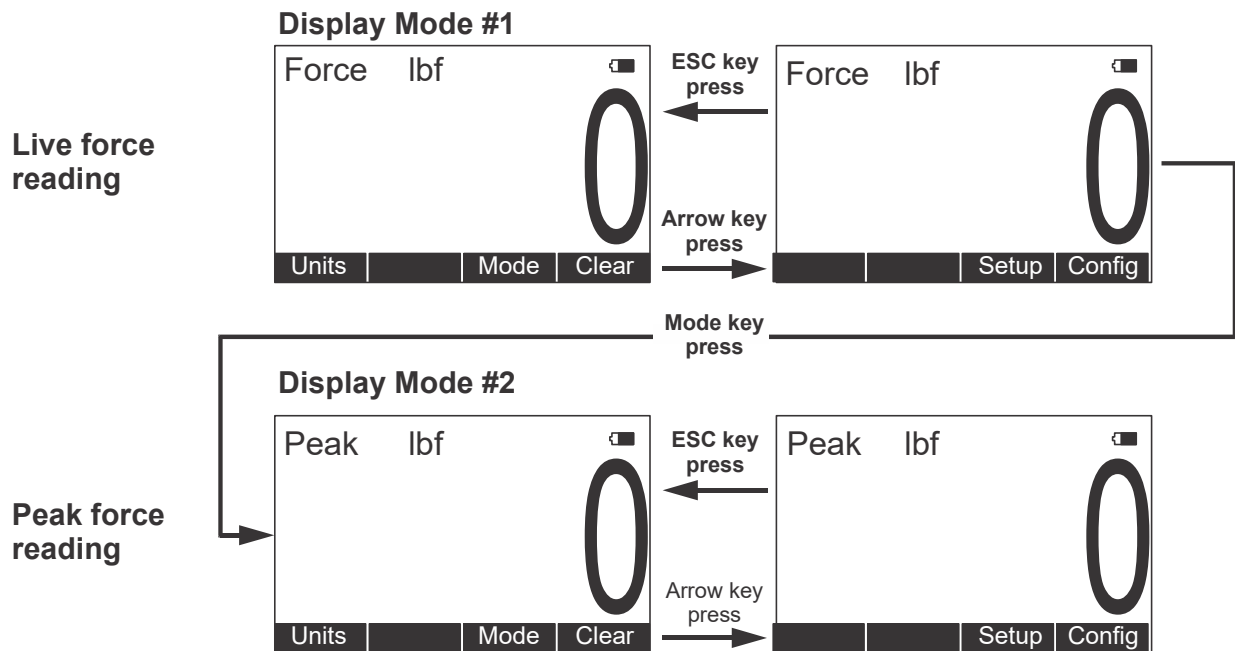
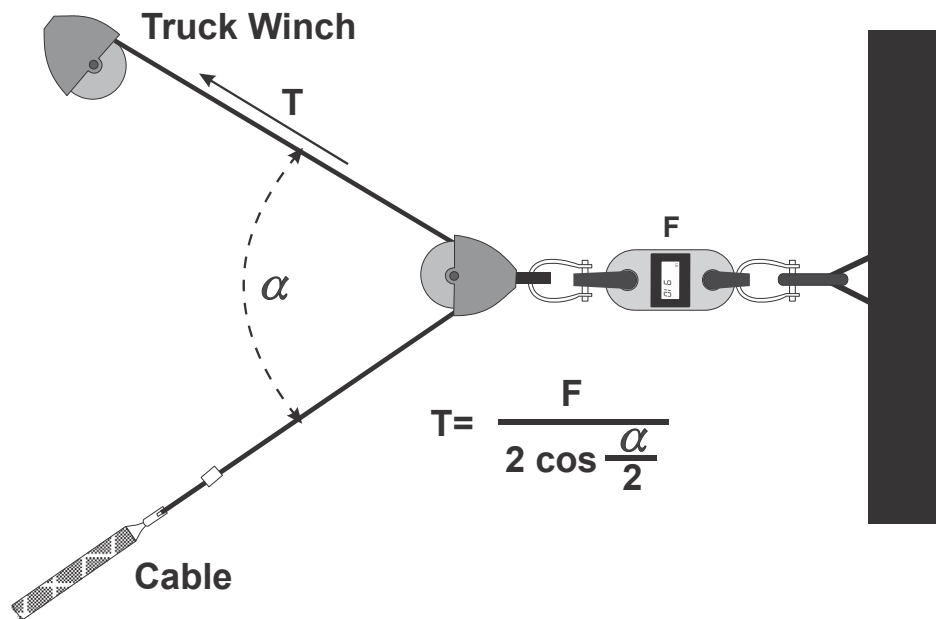


Figure 6.1 Display mode menu

Press the **Mode** soft key until the desired display mode is reached.

6.5 Calculating Tension in a System



The setup shown above will give you an approximate tension reading. This can vary from actual tension due to variables in equipment and environment.

7 Troubleshooting

Problem	Possible Cause	Solution
EDjr powers on momentarily and turns off	Low battery Bad keypad	Replace with high quality alkaline batteries Have EDjr serviced
EDjr does not power on	Low battery Bad keypad	Replace with high quality alkaline batteries Have EDjr serviced
	Batteries installed backwards or no spring contact	Insure that positive terminals of both batteries (nub) face inward – towards the black cap. Check that spring is attached to the battery cap.
	Software reset	Remove battery cap & reinstall after one minute. Attempt to turn power on again.
	Display contrast too light	Hold the Arrow key down while pressing the F2 key several times to increase the display contrast. If nothing occurs, release both keys. Press the power button and try again.
Display is completely dark	Display contrast too dark	Hold the Arrow key down while pressing the F1 key several times to decrease the display contrast.
Display flashes	Low battery	Replace with high quality alkaline batteries

8 Weighing and Force Measurement Practice

The basis for all electronic force measurement or weighing is measurement of stress in a loadcell body. To obtain optimal results it is necessary to establish a few basic rules, otherwise the effect may be a nonlinear or non-repeatable response. Read and follow these tips and see the illustrations on the next page.

8.1 Load Centering

For accurate performance the force acting on the unit must be in line with the unit.

8.2 Alignment

Insure shackles are oriented parallel with the instrument. Apply load in the center of the shackle bow.

8.3 Proper Pin Fit

A proper fitting pin is important in order to generate an even stress distribution and avoid yield stresses. To achieve published accuracy you must use the shackle pins provided by Dillon.

8.4 Torque and Bending

Torque and bending should be avoided. Use swivels on the lifting wire for anti-torque and avoid side forces.

8.5 Certified Gear

Certified shackles and lifting gear should always be used in accordance to local laws and federal legislation. Insure all hardware, fittings and line used to sustain the load are properly sized and rated for the installation. Have the system evaluated by a qualified engineer if any question or uncertainty exists.

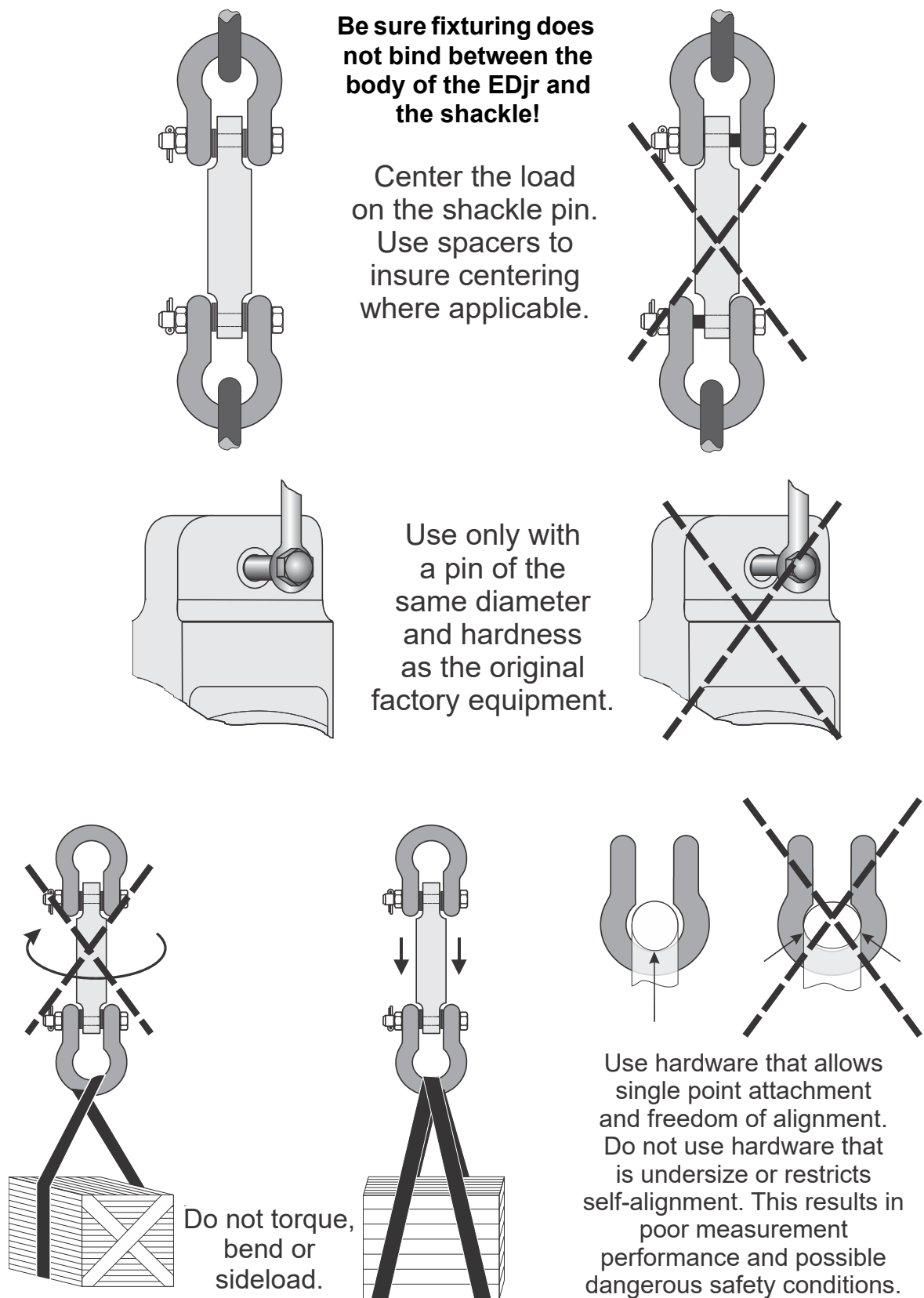


Figure 8.1 Good force measurement practice

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