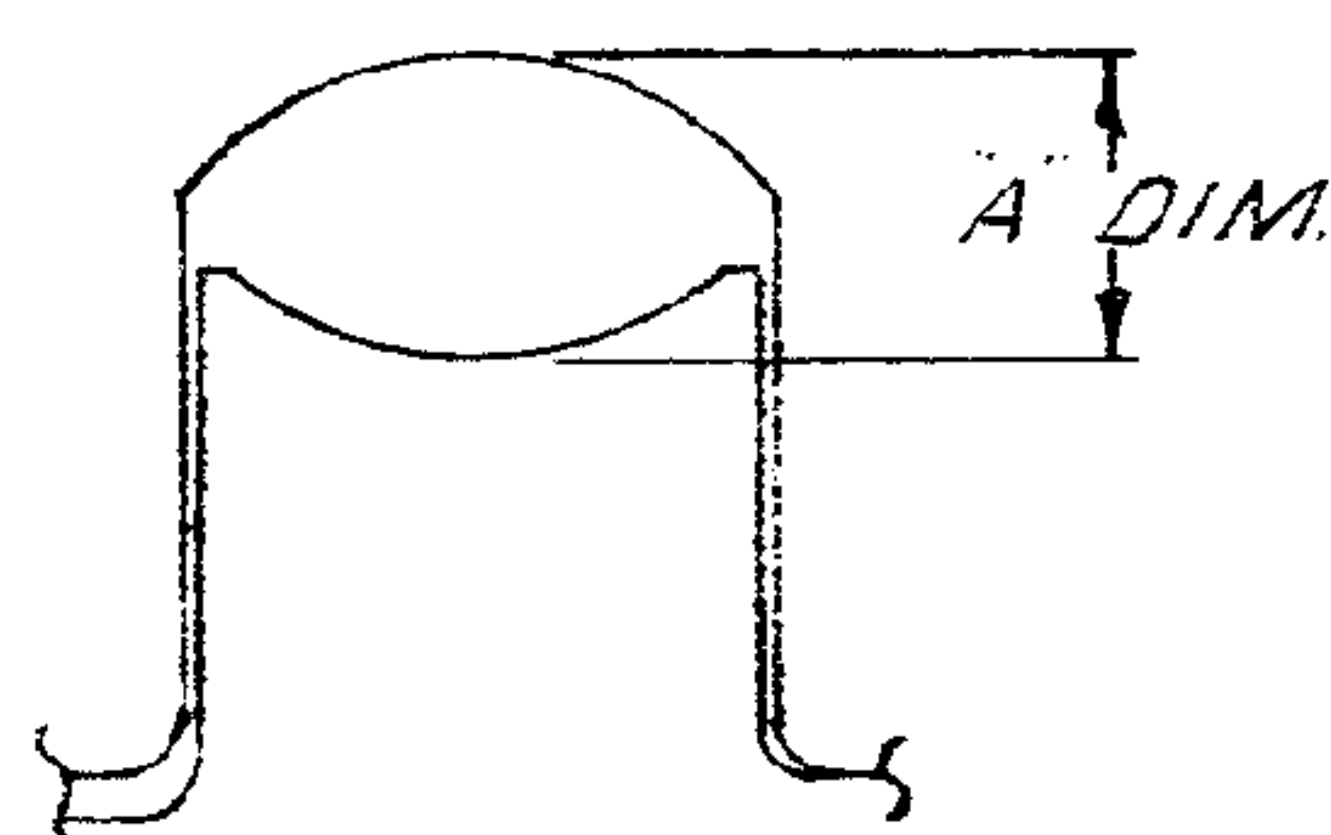
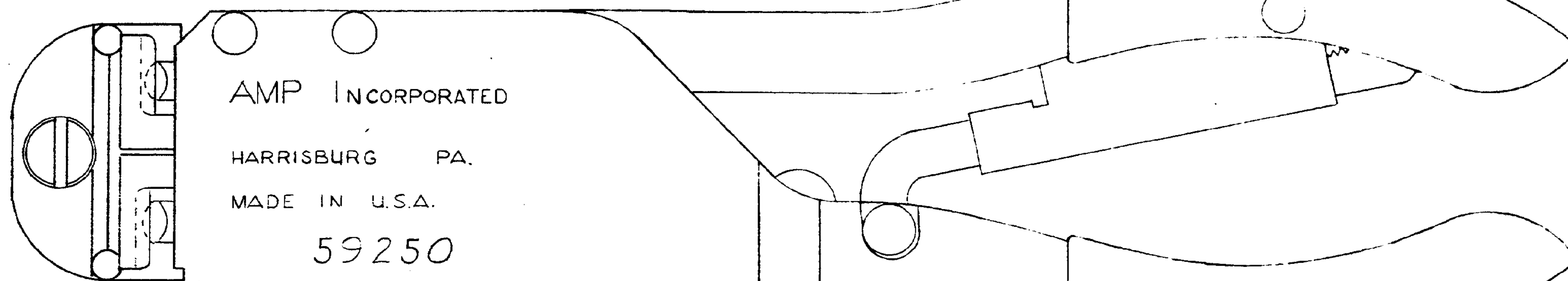
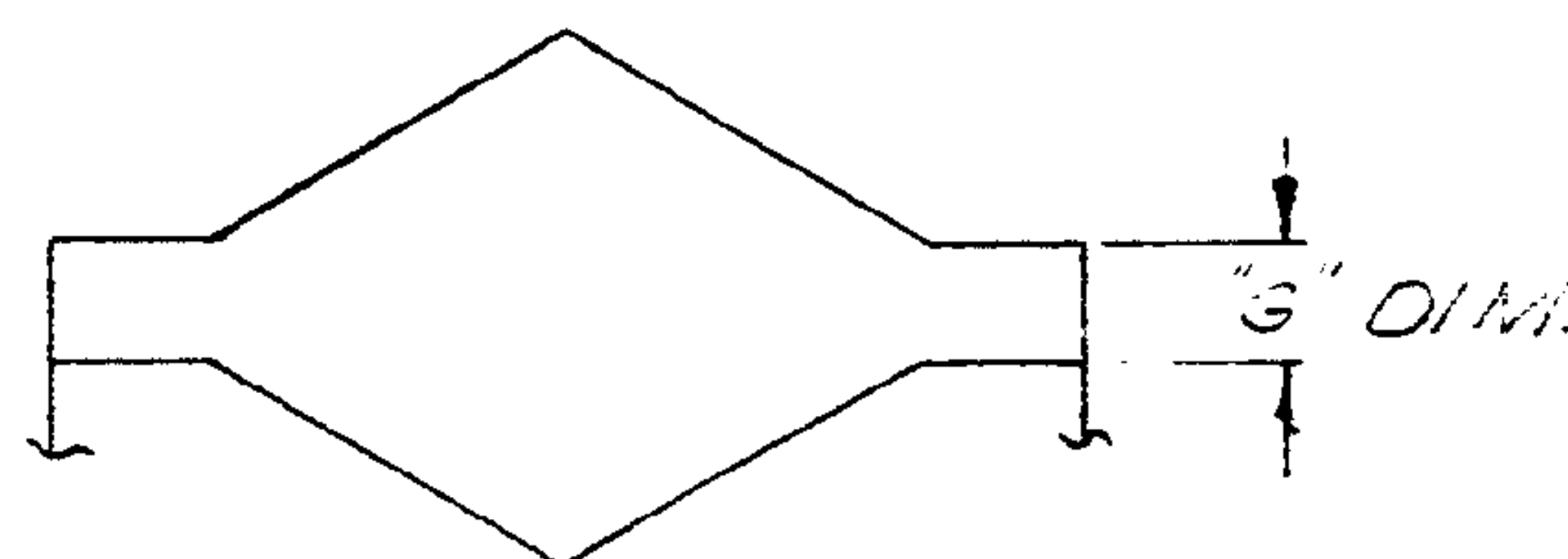




BARREL - CRIMP



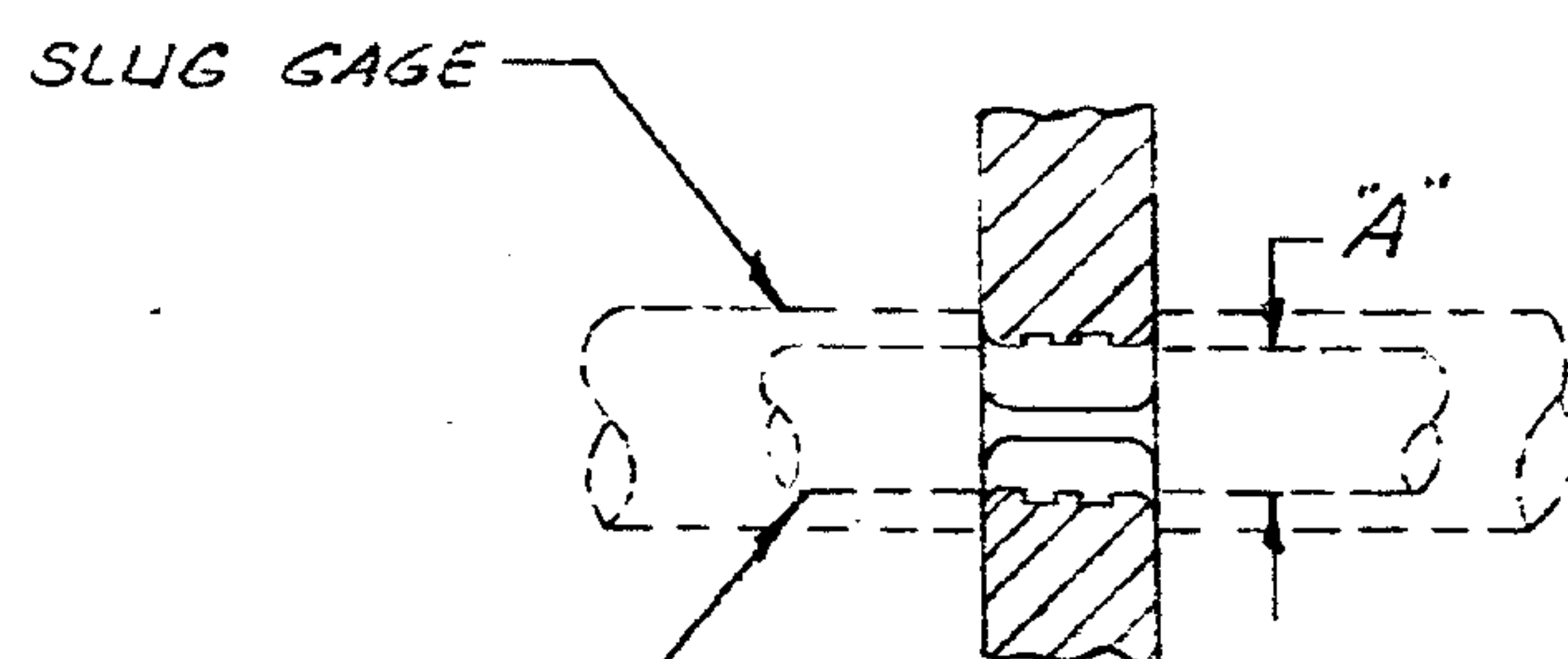
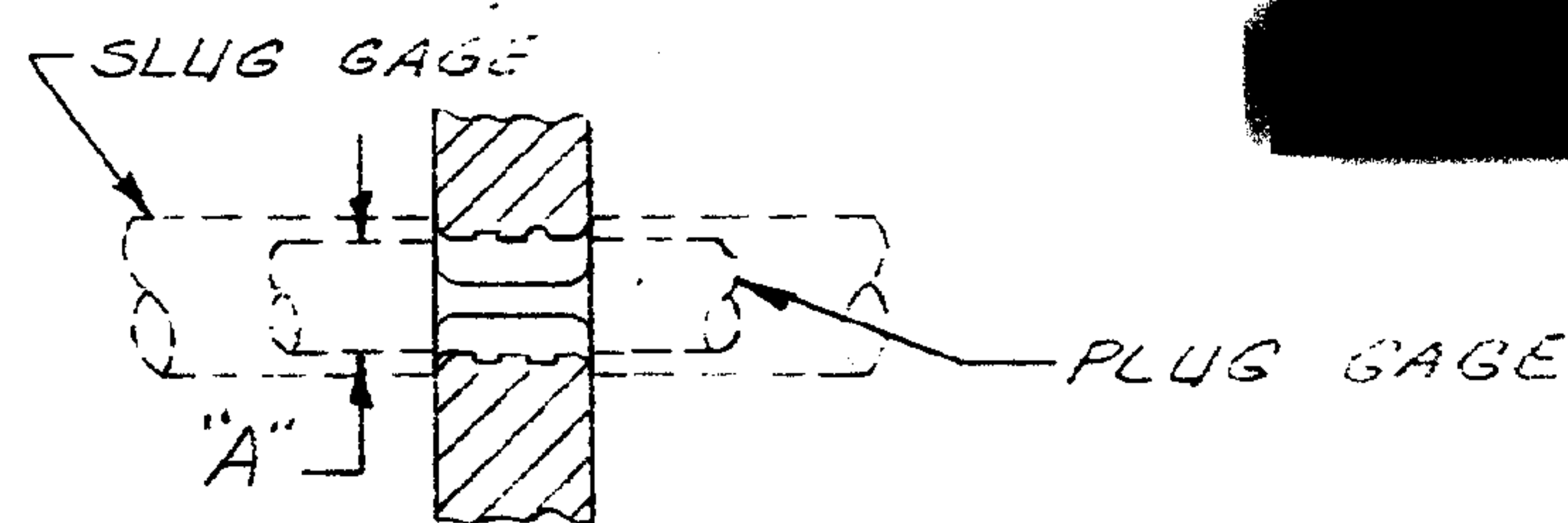
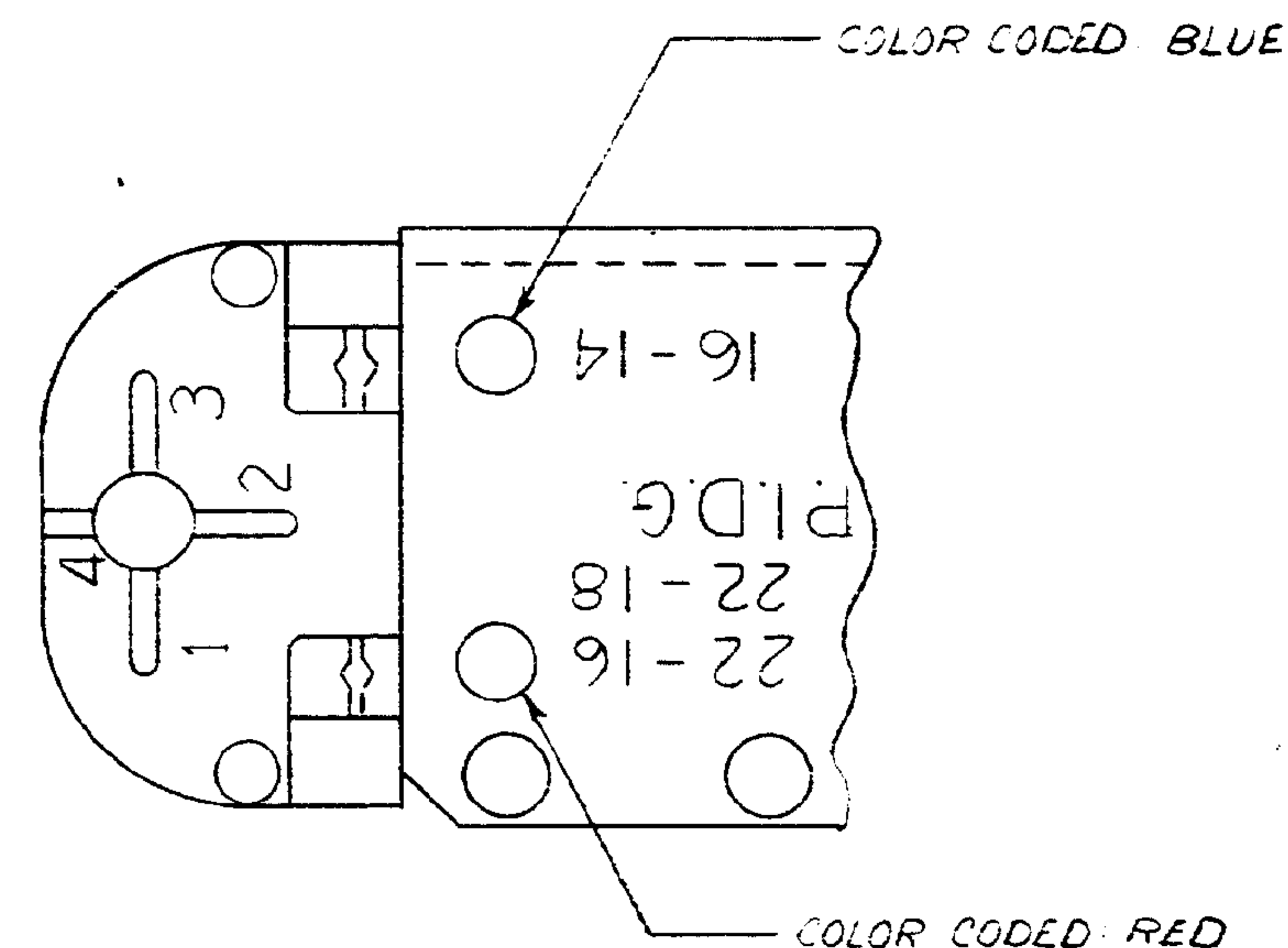
INSULATION - CRIMP

NOTE:
WHEN PLUG OR SLUG GAGING OF BARREL CRIMP IT IS IMPORTANT TO NOTE THAT DIMENSION "A" IS THE FIGURE REQUIRED.

WIRE SIZE RANGE - INSULATION TYPE
22-16 16-14

ENLARGED VIEW OF CRIMPS

WIRE SIZE	A" DIM. BARREL CRIMP		S" DIM. INSULATION CRIMP	
GAGE	GO	NO GO	GO	NO GO
22-16	.109	.115	.030	.110
16-14	.119	.125	.040	.120

BARREL INSERTS
16-14BARREL INSERTS
22-16SUPERSEDED BY 1.S. 1610

DWG	NUMBER	NAME	REMARKS	ITEM NO.
DR	B. S. Henfield 12-28-66			
CHK	1-4-67			
OR	1-4-67			
MATERIAL AND FINISH		TE Connectivity		
WIRE - RANGE - INSULATION		TYPE		
22-16 16-14		CONFINED CRESCENT PLUG		
TOLERANCE EXCEPT AS NOTED		LOC		
± .015		NO		
SCALE		REV		
1" = 1"		J2		
DATE		59250		
DESCRIPTION		T HEAD ASSEMBLY		

J2	REVISED PER ECO-11-005294	RK	HMR	06 APR 11
LTR	REVISION RECORD	OR	CHK	DATE