

NOTES:		PART NO.		A		B		REV		SHT 1 OF 1		REV		DATE		APPROVED	
1. NO BURRS OR SHARP EDGES. 2. MARKINGS TO BE .12 HIGH LOCATION APPROXIMATE. 3. VENDOR OPTION TO PRESS HEX INTO BODY. 4. I.D. NO. TO BE ASSIGNED BY METROLOGY LAB.		500369-01		.1420		.1380		0				032509 - REDRAWN TO TO REPLACE HAND DRAWING		5-1-95		TSS	
		500369-02		.1900		.1875											

3X 'A' +.0003
-.0000

3X 'B' +.0000
-.0003

3.35 ± .05

.125 ± .010

.140 +.000
-.001

.25 ± .01

14X R.015-.020

14X R.015-.020

MARK PART NO.

MARK 'NGG'

MARK 'GO'

RELIEF ALLOWED BOTH ENDS

INSPECT THESE FEATURES

QTY PER DASH NO.		DATE		DESCRIPTION		MATERIAL SPECIFICATION	
BY		DATE		DESCRIPTION		A2 TOOL STEEL R: 50-60 BLACK OXIDE	
DWN	J. WARDEN	8-25-89		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		Intermedics Orthopedics, Inc. 1500 C EAST AMHERST LANE AMHERST TEXAS 79701 (409) 486-5000 FAX (409) 486-5001	
CHK	J. WARDEN	8-25-89		FILLET & CORNER RADIUS .010		Intermedics Orthopedics, Inc. A company of SUTHERLAND CORTICAL BONE SCREW GO NGG HEX GAGE	
ENG	J. WARDEN	8-25-89		TOLERANCES ARE:			
MFG	N/A			FINISH			
DC	E. GILLAND	9-5-89		ANGLE			
HKT	N/A						

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DIMENSIONS PER ANSI Y14.5M
 DO NOT SCALE PRINT

SIZE		CONTROLLED DOCUMENT NO.		REV		SCALE	
C	500369-01/02	0		2:1	(-02)	SHEET 1 OF 1	