

SPECIAL FUNCTION INDICATORS

1175, 1175M Dial Indicator Groove Gages

.375-6"/9.5-150MM

This lightweight gage is used for in-process or bench inspection of oil grooves, snap ring retainer grooves, "O" ring seat retainer grooves and similar internal recesses. It is also useful for checking bore dimensions and testing for taper, bell-mouth and out-of-roundness.

The movable, sensitive gaging contact has a 1/2" (12.7mm) retractable range and transfers the measurement through a linear, friction-free transfer mechanism to the dial indicator. The lower reference jaw is fixed and supports the entire weight of the gage and the operator's hands, thus preventing incorrect gaging pressure and false readings.

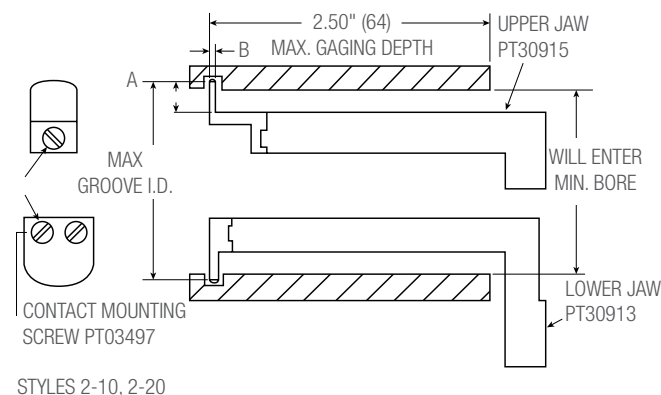
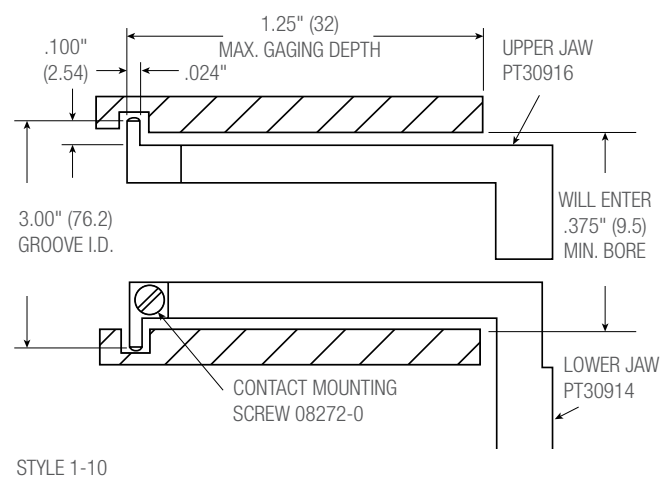
The reference jaw can be mounted in two positions on the range adjusting bar. The bar itself is also adjustable for greater or lesser range. A fine adjustment screw and a lock are also provided.

1175 and 1175M Dial Indicator Groove Gages

Cat. No.	EDP	Range	Dial Indicator Model No.	Graduation	Reading	Range
1175Z	53173	.375-6"	81-136-1175	.0005"	±30	.060"
1175MZ	65032	9.5-150mm	81-181-1175	0.01mm	±100	2.5mm

1175 Dial Indicator Groove Gage Contact Sets

Part No.	Upper	Lower	Contact Set	Will Enter Minimum Bore	Maximum Groove I.D.	Minimum-A Groove Depth	Minimum-B Groove Width
PT30917	PT30917	PT30917	Style 1-10	.375" 9.5	3.00" 75	.100" 2.5	.024" 0.6
PT30918	PT30918	PT30918	Style 2-10	.690" 17.5	5.00" 125	.140" 3.6	.034" 0.8
PT30920	PT30920	PT30921	Style 2-20	1.00" 25	6.00" 150	.265" 6.7	.051" 1.3



FEATURES

- Supplied with two sets of jaws, both readily interchangeable
- Three sets of contacts are furnished (Styles 1-10, 2-10, 2-20) that can be attached to the ends of the jaws without replacing the entire jaw. Contacts have flush ends so that grooves at the bottom of blind holes can be gaged. The contacts are hardened steel with a hard chrome finish for long life.
- Gage can be set with gage blocks or other methods such as micrometers, vernier calipers and ring gages
- Furnished with storage case

Special jaws for 4" and 6" (100mm and 150mm) gaging depths, a diameter range extension bar from 6-12" (150-300mm), dial indicators graduated in .001", or any special modification of gaging contacts and jaws, are also available by request through our Special Order Department.

