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Sorensen

Instruction Manual for ACR Series

Silicon Controlled Rectifier AC Regulators

This manual covers ACR models:

500	5000
1000	7500
2000	10,000
3000	15,000

FIVE-YEAR WARRANTY

Sorensen Company warrants all parts of equipment of its manufacture, except special purpose tubes and semi-conductor devices which carry their own manufacturer's warranty, to be free from defects caused by faulty material or poor workmanship. Sorensen Company warrants its products to conform to applicable commercial or military specifications when confirmed on the Order Acknowledgment form to be free from defects caused by faulty material or poor workmanship. Sorensen Company's obligation is limited under the warranty to repair or replacement of products in kind, or at its option to issuance of a credit of original purchase price. Returns must be accompanied by a Sorensen Company Return Material Authorization form and conform to standard conditions for adjustment. The aforesaid warranty shall expire five (5) years following the last day of the month of shipment from Sorensen Company's plant. The foregoing states the entire warranty extended by Sorensen Company. No other warranty, expressed or implied, is made and, specifically, Sorensen Company makes no warranty of merchantability or fitness for any purpose. In no case shall Sorensen Company be liable for any special or consequential damages. Authorization must be obtained prior to return of defective items.

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1. SPECIFICATIONS

ACR: Electrical Specifications

Remote Programming: 10 ohms per volt (Typ.)

Remote Sensing: All models 1.5 volts drop maximum per load lead.

Input Power Factor (Typical): 0.75

RFI: Meets MIL-I-26600 specifications for Class III equipment.

Model		ACR500	ACR1000	ACR2000	ACR3000	ACR5000	ACR7500	ACR10,000	ACR15,000
Output Power*	Voltage (Vac)	110 to 120 Vac, Single Phase							
	k VA Range	0-.50	0-1.0	0-2.0	0-3.0	0-5.0	0-7.5	0-10.0	0-15.0
Voltage Regulation ¹	Line	±0.1%				±0.15%			
	Load	±0.1%				±0.15%			
Resolution		0.05% of E _o							
Load Power Factor		Unity to zero lag ²							
Harmonic Distortion		3% maximum (introduced by regulator) ⁶							
Response Time		30 ms ³					50 ms ³		
Operating Temperature Range		0°C to +50°C							
Storage Temperature		−40°C to +85°C							
Drift		0.05% for 8 hours (after 30 minute warmup) ⁴							
Temperature Coefficient		0.015% E _o /°C				0.03% E _o /°C			
Meter (2% accuracy)		Output voltmeter standard							
Input Power	Voltage	95 to 130 Vac, Single Phase							
	Maximum Current (Aac)	7	14	26	39	63	94	123	183
	Frequency	50/60Hz ⁵							
% Efficiency (full VA)		84	86	88	90	92	93	94	95

*ACR units may be connected in multiple to supply regulated three phase power (Write for Application Note PAN ACR-2)

Notes:

- For full load change or ±10% line voltage change.
- For 7.5 kVA and larger models, the input voltage range is reduced to 100-130 Vac for power factor loads below 0.7 lagging.
- The speed to recover to 63% of the peak deviation of the transient caused by maximum line or load changes. Complete recovery may be from 1 to 8 cycles, depending on the magnitude of line or load change or up to 10 cycles for a simultaneous combination of worst-case line and load changes.
- With constant line, load and ambient temperature.
- May be operated from 47 to 53 Hz or 57-63 Hz. All units are factory adjusted for optimum 60 Hz performance and may be readjusted for optimum 50 Hz performance.
- Harmonic distortion measured at nominal 60 Hz or 50 Hz.

ACR: Mechanical Specifications

Model Number	Dimensions: Inches (mm)				Weight:Lbs(Kg)
	Width	Height	Depth	Rack Height	
500	15(381)*	5(127)	9(288.6)	5 1/4(133.4)	30(13.6)
1000	19(483)	5 1/4(133.4)	11(279.4)	5 1/4(133.4)	45(20.4)
2000	19(483)	5 1/4(133.4)	14(355.6)	5 1/4(133.4)	65(29.5)
3000	19(483)	7(177.8)	15(381)	7(177.8)	85(38.5)
5000	19(483)	7(177.8)	20(508)	7(177.8)	145(65.8)
7500	19(483)	12 7/32(310.4)	20(508)	12 7/32(310.4)	170(77.1)
10,000	19(483)	12 7/32(310.4)	20(508)	12 7/32(310.4)	190(86.2)
15,000	19(483)	12 7/32(310.4)	20(508)	12 7/32(310.4)	275(124.7)

*19 inch (483 mm) Adapter (Rack) Panel is available.

SPECIFICATION NOTES

FREQUENCY RANGE

ACR REGULATORS MAY BE OPERATED OVER AN INPUT RANGE OF 57 TO 63, OR 47 TO 53 HZ, BUT SPECIFICATIONS ARE GUARANTEED ONLY AT 60 OR 50 HZ. DISTORTION WILL INCREASE AS THE FREQUENCY IS VARIED FROM THE NOMINAL 60 OR 50 HZ, AND VOLTAGE REGULATION ACCURACY WILL BE REDUCED. OPERATION AT 50 HZ REQUIRES TAP CHANGES ON HARMONIC FILTERS L3 AND L4, AND L8 (WHERE APPLICABLE).

TIME CONSTANT

WHEN AN ABRUPT CHANGE OCCURS IN THE INPUT VOLTAGE OR OUTPUT LOAD, AN INSTANTANEOUS CHANGE IN OUTPUT VOLTAGE OCCURS. THIS CHANGE IS QUICKLY SUPPRESSED BY THE REGULATING ACTION OF THIS REGULATOR. THE TIME CONSTANT OF ACR REGULATORS IS THE SPEED TO RECOVER TO 63% OF THE PEAK DEVIATION OF THE TRANSIENT CAUSED BY MAXIMUM LINE OR LOAD CHANGES. COMPLETE RECOVERY MAY BE FROM 1 TO 8 CYCLES DEPENDING ON THE MAGNITUDE OF LINE OR LOAD CHANGE, OR UP TO 10 CYCLES FOR A SIMULTANEOUS COMBINATION OF WORST-CASE LINE AND LOAD CHANGES.

SINCE RMS RECOVERY TIME OBSERVATIONS ARE DIFFICULT TO OBTAIN, PEAK DEVIATIONS ARE USED AS ESTIMATES FOR TRANSIENT RECOVERY TIME. HOWEVER, IT IS POSSIBLE FOR THE PEAK VALUE OF THE VOLTAGE WAVE TO PERMANENTLY CHANGE AS MUCH AS 9% AFTER A LOAD CHANGE (EVEN THOUGH THE RMS VALUE REMAINS WITHIN A $\pm 0.1\%$ BAND). BY SPECIFYING TIME CONSTANT OF RESPONSE WE TEND TO AVOID THIS AMBIGUITY BETWEEN PEAK AND RMS READING.

REGULATION ACCURACY

REGULATION IS SPECIFIED AS $\pm X\%$ ABOUT AN ARBITRARY POINT. AS THIS VALUE CAN BE EITHER ALL POSITIVE OR ALL NEGATIVE FROM THE CHOSEN POINT, THE OUTPUT IS KEPT WITHIN A BANDWIDTH OF 2 X% RMS. DETECTION OF RMS REGULATION WITH RECTIFIER TYPE VOLTMETERS, VTVM PEAK VOLTMETERS, OR OSCILLOSCOPE OBSERVATION, MAY BE IN ERROR. USE ONLY THERMOCOUPLE OR DYNAMOMETER TYPE VOLTMETERS TO OBSERVE REGULATION.

INPUT VOLTAGE

THE SPECIFIED INPUT VOLTAGE RANGE IS NOT GENERALLY AFFECTED BY NOMINAL (115 VOLTS) OUTPUT VOLTAGE SETTING, INPUT FREQUENCY OR LOAD POWER FACTOR. HOWEVER, THERE IS A VARIATION DUE TO ALL OF THESE QUANTITIES AS SHOWN IN FIGURE 1.

OUTPUT DISTORTION (TYPICAL)

OUTPUT DISTORTION VARIES TO A CERTAIN EXTENT WITH LINE AND LOAD MAGNITUDE, AND POWER FACTOR. TYPICALLY, FOR LOADS BETWEEN 1/4 AND FULL LOAD AND 1.0 AND 0.7 POWER FACTOR, FOR LINE VOLTAGE EXCURSIONS BETWEEN 105 AND 125 VOLTS, AND FOR INPUT DISTORTION LESS THAN 2%, THE OUTPUT DISTORTION WILL NOT EXCEED 3%.

INPUT-OUTPUT ISOLATION

THE ACR SERIES DOES NOT PROVIDE FOR INPUT-OUTPUT ISOLATION. ACR'S HAVE A COMMON INPUT AND OUTPUT LINE WHICH ACTS SIMILAR TO AN AUTO-TRANSFORMER.

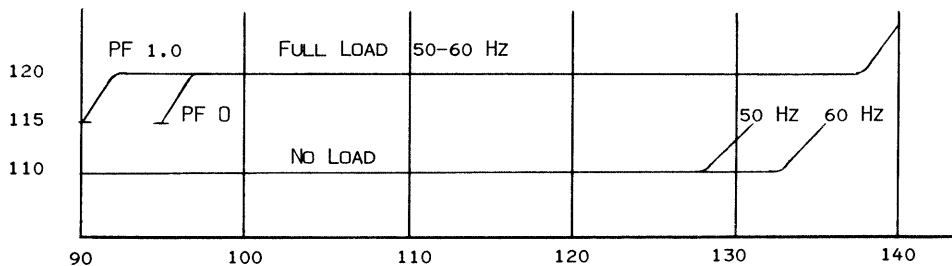


Figure 1. Input Voltage Range

2. I N S T A L L A T I O N A N D O P E R A T I O N

2.1 T E R M I N A L S A N D C O N T R O L S

2.1.1. Input Power Connection

The input power is applied to the input terminal board at the rear of the unit. On small VA units, a line cord is supplied. Always connect neutral wire to "common" terminal on the terminal board. See Figure 2 for terminal connections.

2.1.2. Input Frequency Conversion

To convert from 60 to 50-Hz operation, move wire(s) from terminal 2 to terminal 3 of L3 and L4. In addition, for 7500 VA and larger models, relocate wire(s) from terminal 2 to terminal 3 on choke L8.

2.1.3. Output Power Connections

Output terminals at the rear of the unit provide for connecting a-c power output, remote sensing and voltage programming. See Figure 2 for terminal arrangement.

2.1.4. Panel Lamp

The panel lamp indicates the presence of output power.

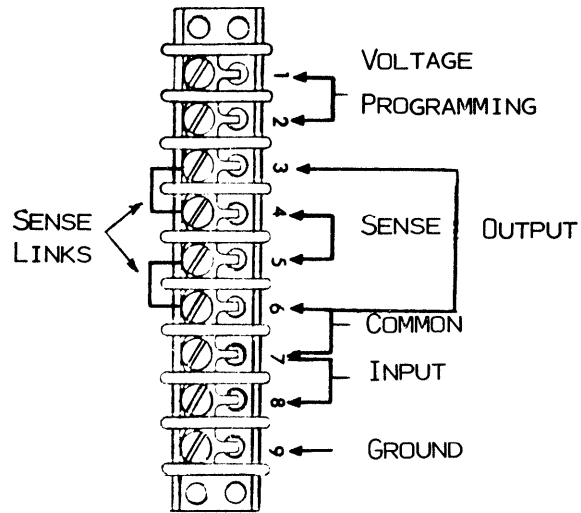
2.1.5. Voltmeter

Units may be purchased with an optional voltmeter (refer to parts list).

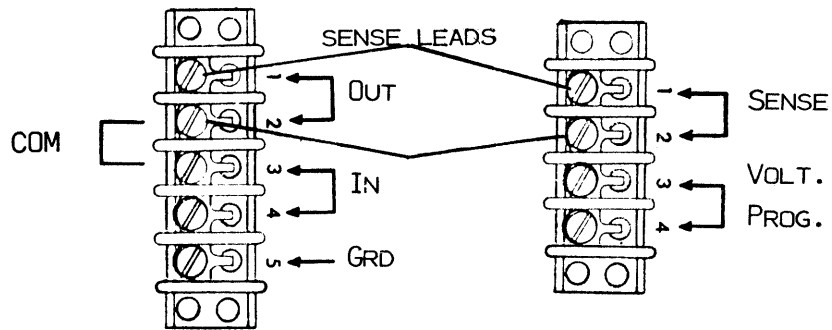
2.1.6. Controls

The 5000 VA and smaller models have an output voltage adjustment potentiometer and an on/off switch (S1) or circuit breaker (CB1) on the front panel. The circuit breaker on higher VA models protects the SCR's.

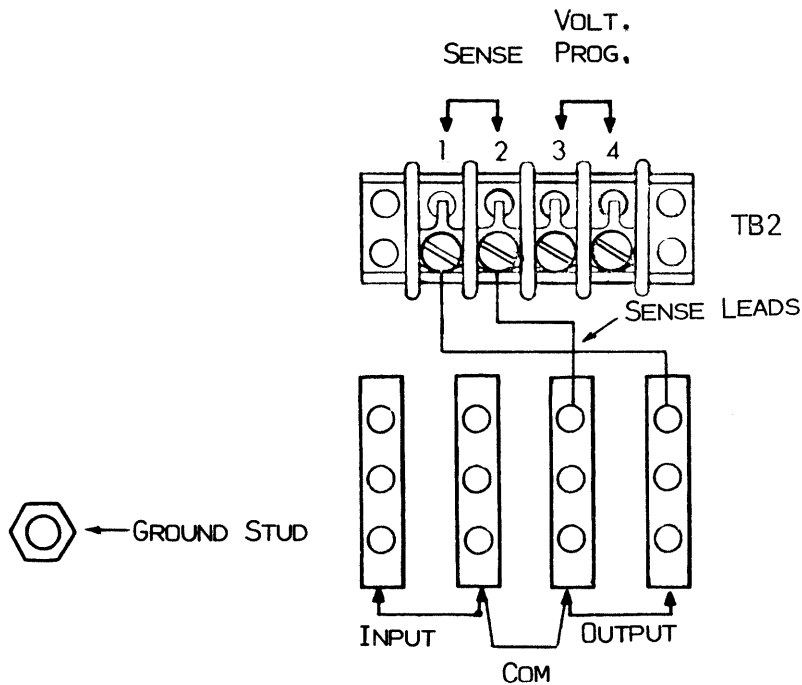
7500 VA and larger models have an output voltage adjustment potentiometer, an overload reset (CB2), a control circuit breaker (CB1), and control-circuit fuse F1, all on the front panel.



Rear Panel Terminal Layout, ACR 500 and 1000



Rear Panel Terminal Layout, ACR 2000, 3000 and 5000



Rear Panel Terminal Layout, ACR 7500, 10000 and 15000

Figure 2. Terminal Board Connections

2.1.7. Protective Devices (Refer to schematic diagram; Figure 5)

The 500 and 1000 VA models have a thermal fuse (F1 on front panel) to protect against overloads considerably in excess (approximately 500%) of the rated capacity.

The 2000, 3000, and 5000 VA models are protected by overcurrent breaker CB1 (on the front panel) and thermal breaker CB2 (red reset button on rear panel).

The 1000, 2000, 3000 and 5000 VA models have an internal fuse (F2 on the rear panel) to protect the SCR's against amplifier failure or internal shorts.

The 7500, 10000 and 15000 VA models are protected by thermal overload breaker CB2 (reset push-button), control power breaker CB1 (to protect the SCR's) and control circuit fuse F1. All of these devices are located on the front panel.

2.1.8. Grounding

The "ground" connection on the terminal board is internally connected to the chassis, and should always be connected to the power line ground for personnel safety.

2.2. PREMOTE SENSING

The ACR supply has provisions for regulating the output voltage at a load remote from the power supply. This is accomplished by removing the links between the sensing and output terminals, and running leads from the sensing terminals to the remote load. The following precautions must, however, be observed.

1. Use twisted wires or shielded cable for sensing leads in order to minimize pick-up.
2. The power leads must be chosen for a maximum of 1.5-volt drop in each power lead from the supply terminals to the sensing point.
3. The rated VA output of the supply applies at the output terminals. Any lead drops must be subtracted from these ratings to determine the output at the remote load.
4. "Open" sensing leads can result in low output or blown fuses. Be sure sensing leads are properly connected and securely tightened.

2.3. PROGRAMMING

The ACR units have provision for external programming of output voltage.

2.3.1. Voltage

The programming sensitivity is 10 ohms/volt. Tolerance is approximately $\pm 3\%$.

To program the output voltage, the voltage programming link is removed, and the program resistor is inserted in its place.

The front panel output control is in series with the programming terminals so that the front panel control may be used to set an initial output condition, with the programming resistance used to change this initial condition; or the front panel control may be set to zero so that complete control of the output voltage is achieved with the programming resistance.

In order to maintain the temperature coefficient and stability specified for the unit, the programming resistance should be a wire-wound resistor with a low temperature coefficient ($\pm 150\text{PPM}$), or should be maintained in a constant ambient.

Note that the output voltage does not appear across the programming resistor as in many other types of supplies. The programming resistance in the ACR unit sees a constant current of approximately 5 millamperes.

CAUTION

If an "open" exists between terminals 1 and 2, the supply will go to low output and the input circuit breaker may trip.

2.3.2. Current

The current limit is factory adjusted to 120% of the rated output current, and is not externally programmable.

NOTE

At "turn-on," the output experiences a low-voltage (90-100 volts) delay of 2 to 10 seconds before it reaches the normal output voltage level. This is the time necessary for the control amplifier to reach its operating level.

3. P R I N C I P L E S O F O P E R A T I O N

3.1 BLOCK DIAGRAM ANALYSIS

The operation of this instrument can best be understood by referring to block diagram Figure 3 and to schematic diagram, Figure 5.

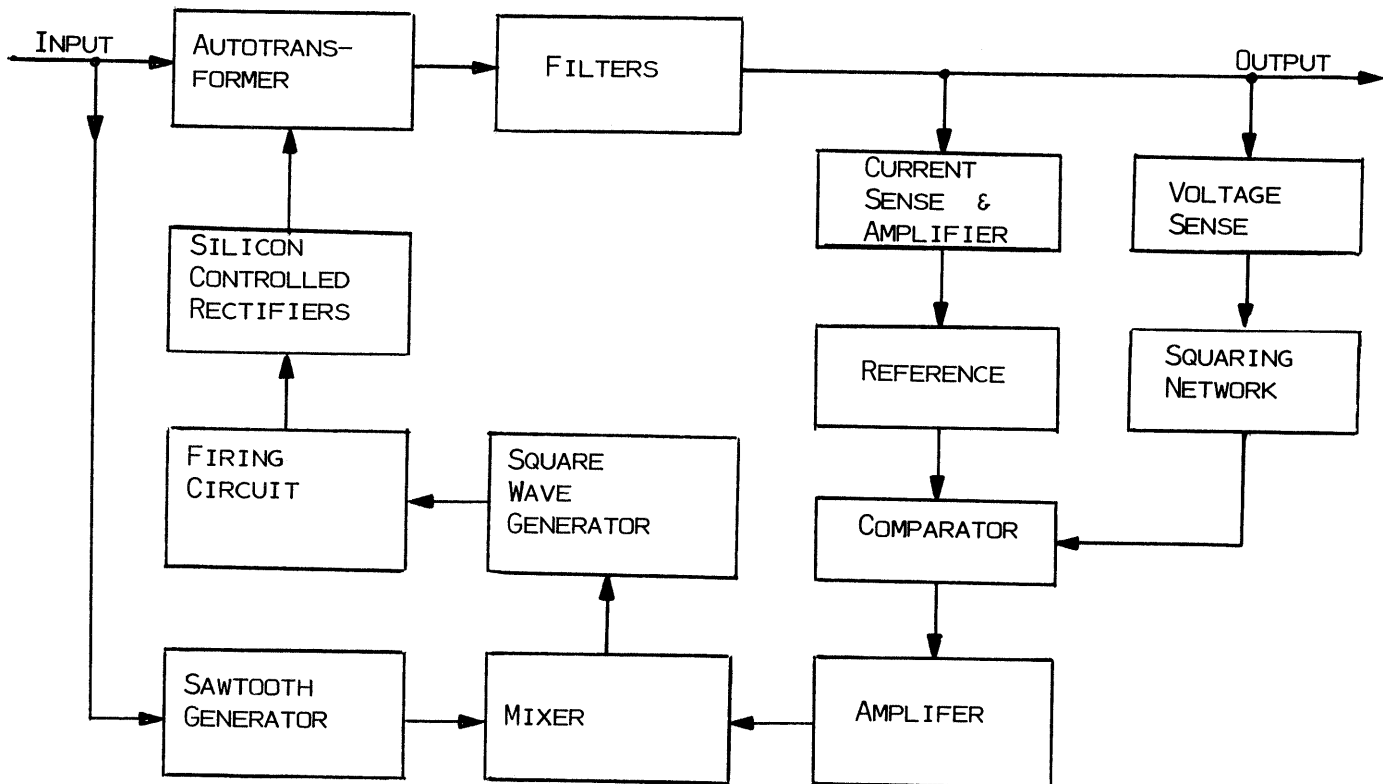


Figure 3. ACR Block Diagram

3.2 MAIN POWER CIRCUIT

Input voltage is applied to the primary of the main transformer T1 which is filtered by L1, L3, C1 and C2 to supply the ac output voltage. This main power supply is regulated by controlled rectifiers CR1 and CR2 in series with the primary circuit of transformer T1. The controlled rectifiers cause phase delay in the correct amount to compensate for any deviation in the output voltage. Vector diagrams of the various voltages are shown in Figure 4.

3.3 PHASE RELATIONSHIP

The phase relationships that exist in the power circuit are shown by the following vector diagrams for both high and low input voltages.

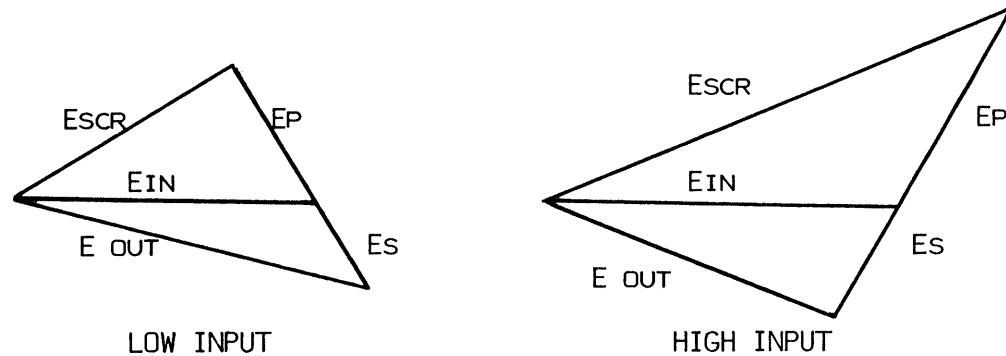


Figure 4. Phase Relationship

E_{SCR}	Voltage across the silicon controlled rectifier and choke
E_{IN}	Input voltage
E_{OUT}	Regulated output voltage
E_P	Voltage across primary of the autotransformer
E_S	Voltage across secondary of the autotransformer.

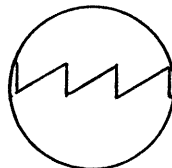
3.4 CONTROL CIRCUITS

The amplifier operating the controlled rectifier first generates a sawtooth waveform. This signal is then superimposed upon a dc voltage. Adjusting the amplitude of the dc voltage provides a variable operating point as a function of the time.

Transistors Q7 through Q13 and their associated circuitry provide the proper waveforms and pulses with the correct timing to fire the controlled rectifiers. Q2, Q4 and Q5 circuitry produces a dc voltage of the correct value on which is superimposed the sawtooth wave.

3.5 SAWTOOTH GENERATOR

The ac voltage at the secondary of transformer T2 is rectified by CR14 and CR15, and is then applied to the base of transistor Q7. RC network R29 and C15 comprise the sawtooth generator. The waveform across R31 is as shown below.



3.6 MIXER

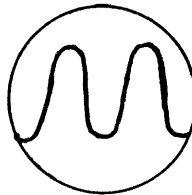
The sawtooth waveform is fed to emitter-follower Q8 and coupled to mixer-block resistor R32. Mixed dc and the sawtooth signal are used to fire Schmitt trigger circuit Q9/Q10. (See wave shape on schematic.)

3.7 SCHMITT TRIGGER

Before the Schmitt trigger fires, Q10 is conducting and current flows through R36. Therefore, Q11, 12 and 13 are back-biased and cut off. When the voltage from the mixer fires the Schmitt trigger, Q10 cuts off and Q9 saturates, which in turn saturates Q11 through Q13. Q12 or Q13 can conduct only when the collectors are positive with respect to the base and emitter. Depending on the incoming line phase, one or the other will fire pulse transformer T5 or T6 which, in turn, fires the appropriate SCR. The square wave firing signal shown on the circuit diagram can be observed across R39.

3.8 SQUARING NETWORK

The network consisting of Q6 and CR9 and their associated circuitry takes the rectified dc signal from sensing transformer T3 and forms it into a waveform (shown below) which is applied across R19 and R20. R20 is the output voltage adjust potentiometer.



The signal is proportional to the root-mean-square of the output voltage.

3.9 DC AMPLIFIER

The squared output voltage signal is applied to the input of Q5. A reference voltage meanwhile is developed at the base of Q4 by zener CR6 and the voltage divider R7-R8.* Q4-Q5 form a differential amplifier which amplifies the error signals developed by a comparison of the reference signal and the RMS signal developed across R19 and R20.

The output of the differential amplifier is developed across R10 and fed to the base of Q2. Voltage amplifier Q2 supplies the required current into mixer R32. This fires the Schmitt trigger at the proper point to insure the correct phase delay in the primary of T1.

*R8 sets the "base" level of the reference voltage.

3.10 OVERVOLTAGE PROTECTION

Q3 and its associated circuitry serves several purposes. In case of line voltage failures (due to lightning or short circuits on the line) where the line voltage momentarily drops well below 95 volts and then returns to its original value within 500 milliseconds, Q3 prevents the output voltage from overshooting. Secondly, Q3 prevents overshoot from occurring in case of loss of sense. Lastly, in case of short circuits where the output voltage dips considerably, Q3 serves as "back up" protection for current limiting circuit.

3.11 UNDERVOLTAGE PROTECTION

If undervoltage protection is desired, one of two alternatives is available:

1. Where "no voltage" is more desirable than "low voltage" (60-90 volts), an ordinary manual reset, solenoid-type contactor may be used between the regulator and load.
2. Where voltage variations less than 95 volts cannot be tolerated, a transfer relay may be used to transfer the output of the unit to the line in case of overload or electronic failure. Contact factory for availability and specifications.

3.12 OVERCURRENT PROTECTION

Resistor R1 provides an output current signal to current-sensing transformer T4 which, by means of Q1 and voltage divider R3/R4, can adjust the reference voltage across R8 to lower the output voltage in case of over-currents which may tend to damage the SCR's. Where the over-current signal is short lived (such as tungsten lamp loads, transformer in-rush currents or small motors starting), the reference voltage recharges to its original value if the current drops below rated output. For heavier, sustained overloads, the output voltage remains at a very low value (typically 60-80 volts). Where the load impedance represents a 300-1000% overload, output fuse F1 will blow, or circuit breaker CB1 will trip. On most units, SCR fuse F2 is incorporated to protect the SCR's from damage in case of misfiring. F2 should be checked any time the circuit breaker trips, especially if the output drops to 60 to 90 volts.* If the thermal circuit breaker CB2 opens (no output voltage), it can be reset after a few minutes "cooling time".

Caution

For installations where large tungsten lamp loads, induction motors, or transformer input power supplies are switched on and off, only solenoid-type starters and relays with built-in time delays are recommended on the regulated voltage circuit.

* Use only Chase Shawmut "amp trap" fuses when replacing F2.

4. MAINTENANCE AND REPAIR

4.1 GENERAL

During normal life, this instrument requires no maintenance other than the care afforded similar equipment. It is suggested that dust and any other foreign matter be removed periodically, exercising care to prevent damage to the instrument by cleaning tools or excessively strong air blasts.

Caution

Keep Terminal Board Links tight at all times

4.2 TROUBLE SHOOTING

Only qualified personnel familiar with transistorized regulator circuitry should attempt the repair of the unit. Major servicing should be done only by the factory or one of its representatives. Due to the interchangeable control circuits, replacement plug-in control circuits can be obtained from the factory or a representative in a few days time. It is recommended that this procedure be followed except in an extreme emergency.

Caution

SCR heat sinks, transformers, and ac capacitor terminals are above ground potential. Never touch without disconnecting unit power.

<u>Symptom</u>	<u>Probable Cause</u>	<u>Procedure for Repair</u>
1. No output	a. Check F1 or CB2 b. Loose wires at the terminal board or at the circuit breaker	a. Replace or reset. b. Check and secure Q1 to Q6. Replace if necessary.
2. Low Output	a. Overload b. Fuse F2 blown c. Transistor Q1 or Q3 d. Loss of sensing	a. Check output current and compare with unit rating. Reduce load to rating. b. Check and replace with exact replacement. c. Check and replace. d. Check sensing connections and waveform across R19. If no waveform appears, check transistor Q6 and the wiring to transformer T3.

<u>Symptom</u>	<u>Probable Cause</u>	<u>Procedure for Repair</u>
2. Low Output (cond't)	e. Defective SCR f. Defective sync g. Defective amplifier h. Transistors not properly seated in their sockets.	e. Check and replace. f. If no sawtooth at R1, check Q7 and Q8 and replace. g. Check reference supply across CR22 (12 volts). Check waveforms at points indicated on schematic diagram. If a poor sawtooth waveform appears across R32, slowly adjust R8 until it reforms and the firing square wave appears across R39. If it does not, remove Q2 from its socket and temporarily replace with variable resistor of approximately 100K (from emitter to collector). Slowly adjust resistor until the firing square wave appears. Then check Q1 to Q6. h. Check and reseal.
3. High Output	a. Shorted SCR b. Defective transistor in amplifier or firing circuit	a. Check and replace. b. Proceed as in procedure 2g after removing Q2. If the resistor restores firing, check transistors Q1 to Q6 and replace where necessary. If the resistor does not restore proper firing, check transistors Q9 to Q13 and replace where necessary.
4. Poor Regulation (must be checked with thermocouple or dynamometer type voltmeter)	a. Peak current overload b. High input distortion (more than 5%) c. Defective current limiting	a. Check output current and waveform. If waveform is peaked due to capacitance on the line, consult factory b. Check input voltage waveform. If considerably distorted, consult factory. c. If current is over 110% and not peaked, reduce to 100% and recheck regulation. If still poor, remove Q1. If this clears up the trouble,

<u>Symptom</u>	<u>Probable Cause</u>	<u>Procedure for Repair</u>
4. Poor Regulation (cont'd)		check Q1 for proper operation. Replace Q1 and readjust R4 until regulation is within band specified.
5. Erratic Operation	a. Defective SCR or Fuse F2	a. Short out SCR fuse F2 and apply a small output load. If the unit regulates properly, replace fuse with exact re- placement. If the trouble persists, check the forward breakover voltage of the SCR. This may be done on an SCR tester such as the Solitron R200 or an equivalent. If the forward breakover voltage is less than 400 Vdc, replace the SCR.
	b. Loss of sync	b. See procedure 2F.
	c. Zener diode CR22 open	c. Check voltage across CR22. If different than $12V \pm 10\%$ replace CR22.

5. D R A W I N G S A N D P A R T S L I S T

5.1 GENERAL

This section provides a table of replaceable parts, keyed by circuit symbol to the schematic diagrams in Figures 5-1A, B and C. Figure 5-2 illustrates the component layout on a printed-circuit board, typical of those used in the ACR regulator.

5.2 PARTS LIST

Components in the parts list are tabulated alpha/numerically by circuit symbol. Separate columns are provided for each ACR model. A numerical value in the column indicates the quantity of the component used in a particular model. Included are the Sorensen and the recommended manufacturer part numbers. A coded list of representative manufacturers is presented in paragraph 5.3.

When ordering parts directly from Sorensen, include the model number and Sorensen part number. Call (603) 668-4500, or direct order to:

Sorensen Company
Replacement Parts Dept.
676 Island Pond Road
Manchester, N. H. 03103

5.3 MANUFACTURER PARTS LIST CODES

The following manufacturer codes are used throughout the following parts list:

AB	Allen Bradley Co.
AC	Acushnet Capacitor Co.
AX	Aerovox Corp.
BNS	Bourns, Incorporated
BUS	Bussman Mfg./Division McGraw-Edison
CD	Cornell-Dublier Corp.
CEN	Centra Lab
CG	Corning Glass Works
CH	Cutler-Hammer
CL	Clarostat Corp.
CS	Case-Shawnut

5.3 MANUFACTURER PARTS LIST CODES (cont'd)

GE	General Electric Company
HM	Heinemann Electric
IND	Industrial Devices
IR	International Rectifier
IRC	International Resistance Company
KEM	Kemet Division Union Carbide Corp.
LF	Littelfuse Corporation
MA	Motorola
SEM	Semtech Corporation
SP	Sprague Electric
SR	Sorensen Company
TI	Texas Instrument
WH	Westinghouse Semiconductor Division
WL	Ward Leonard

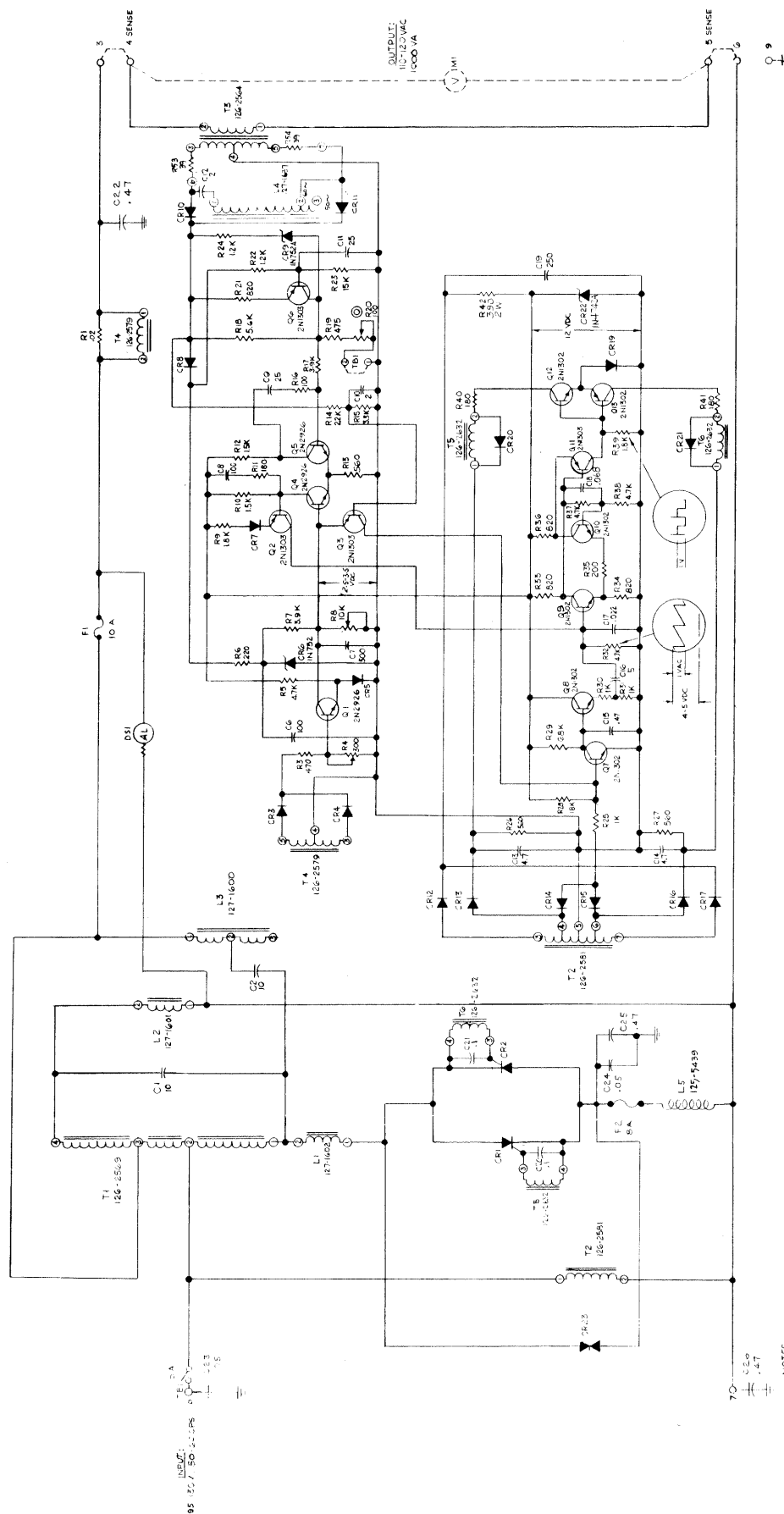


Figure 5-1A, ACR 1000 Schematic Diagram
(Typical ACR 500, 2000, 3000)

NOTES:
1. ALL VALUES EXPRESSED IN OHMS OR MICROHMS UNLESS OTHERWISE SPECIFIED
2. CURRENTS ARE IN MICROAMPERES

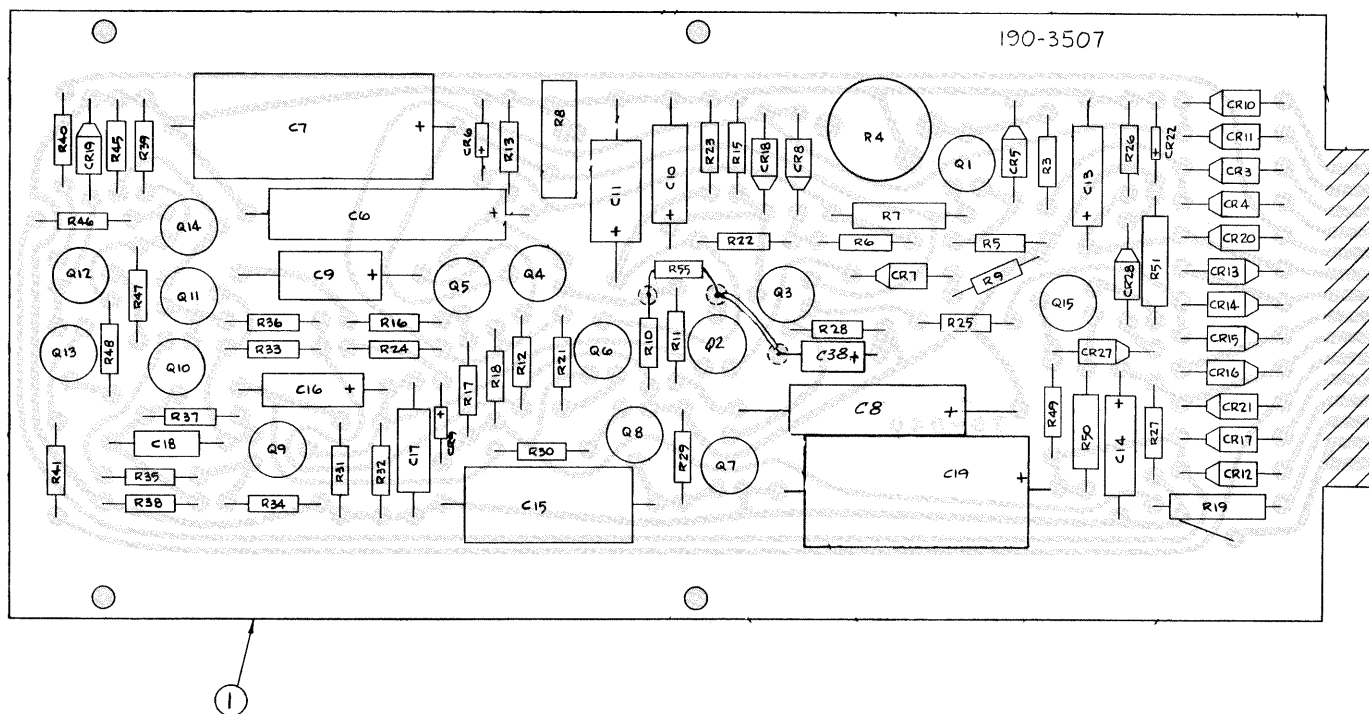


Figure 5-2, ACR Printed-Circuit Board
(Typical A11 Units)

REPLACEABLE PARTS LIST
ACR SERIES

CIRCUIT SYMBOL	ACR MODEL										DESCRIPTION	SORENSEN PART NUMBER	MANUFACTURER, TYPE
	500	1000	2000	3000	5000	7500	10000	15000					
											Capacitors (uF)		
C1	x	x	2	x	x	2	2	3			4, 440 Vac 10, 440 Vac 10, 440 Vac 25, 440 Vac 15, 660 Vac 7.5, 440 Vac 10, 440 Vac	24-540 24-541 24-541 1053530-1 1058529-1 24-566 24-541	SP, 200P SP, 200P SP, 200P AX, N94R AX, H94R GE, 49F SP, 200P
C2	x	x	x	x	x	x	x	x			4, 440Vac 10, 440Vac 5, 660Vac 7, 440Vac 8, 660Vac 15, 660Vac 10, 660Vac 15, 660Vac	24-540 24-541 24-3930-9 24-543 1058528-1 1058529-1 1058532-1 1058529-1	SP, 200P SP, 200P SP, RVC AX, P162F AX, H92R GE, 49F
C3	x	x	x	x	x	x	x	x			0.1, 200V Not used	24-2409-13	AX, P103F AC, V146XR
C4	x	x	x	x	x	x	x	x			0.1, 200V Not used	24-2409-13	AC, V146XR
C5	x	x	x	x	x	x	x	x			Not used		
C6	x	x	x	x	x	x	x	x			100, 25V	24-2279-14	SP, TE1211
C7	x	x	x	x	x	x	x	x			500, 12V	24-2284-4	SP, TVA
C8	x	x	x	x	x	x	x	x			100, 25V	24-2279-14	SP, TE1211
C9	x	x	x	x	x	x	x	x			25, 25V	24-2279-10	SP, TE1207
C10	x	x	x	x	x	x	x	x			2, 50V	24-2280-2	SP, TE1301
C11	x	x	x	x	x	x	x	x			25, 25V	24-2279-10	SP, TE1207
C12*	x	x	x	x	x	x	x	x			2, 200V	24-2409-21	AC, V146XR
C13	x	x	x	x	x	x	x	x			4.7, 50V	585071-37	KEM, T110B
C14	x	x	x	x	x	x	x	x			4.7, 50V	585071-37	KEM, T110B
C15	x	x	x	x	x	x	x	x			.47, 200V	24-2409-17	AC, V146XR
C16	x	x	x	x	x	x	x	x			5, 50V	24-2280-5	SP, TE1303
C17	x	x	x	x	x	x	x	x			0.022, 200V	24-2409-9	AC, V146XR
C18	x	x	x	x	x	x	x	x			0.068, 200V	24-2409-12	AC, V146XR
C19	x	x	x	x	x	x	x	x			0.01, 200V	24-2409-7	AC, V146XR
C20	x	x	x	x	x	x	x	x			250, 50V	24-2287-8	SP, TVA
											0.47, 600V	166374-11	CD, MMW
											0.1, 200V	24-2409-13	AC, V146XR
											Not used		
C21	x	x	x	x	x	x	x	x			0.05, 500V 0.1, 200V	24-2010 24-2409-13	CEN, 1D AC, V146XR
											Not used		
C22	x	x	x	x	x	x	x	x			0.47, 600V 0.1, 200V	166374-1 24-2409-13	CD, MMW AC, V146XR
C23	x	x	x	x	x	x	x	x			0.05, 500V 0.1, 200V	24-2010 24-2409-13	CEN, 1D AC, V146XR
C24	x	x	x	x	x	x	x	x			0.47, 600V 0.05, 500V	166374-1 24-2010	CD, MMW CEN, 1D
C25	x	x	x	x	x	x	x	x			Not used 1.0, 600V 0.47, 600V 0.47, 400V Not used	166374-13 24-2410-17 24-2411-17	CD, MMW AC, V146XR AC, V146XR

*Matched set with L4 (Sorensen Part No. 190-3523)

REPLACEABLE PARTS LIST
ACR SERIES

CIRCUIT SYMBOL	ACR MODEL										DESCRIPTION	SORENSEN PART NUMBER	MANUFACTURER, TYPE
	500	1000	2000	3000	5000	7500	10000	15000					
											<u>Capacitors (uF) (cont'd)</u>		
C26	x	x		x	x	x	x	x			Not used 0.47, 600V 0.05, 500V	24-2410-17 24-2010	AC, V146XR CEN, 1D
C27	x	x	x	x	x	x	x	x			Not used 1.0, 400V	24-2411-19	AC, V146XR
C28	x	x	x	x	x	x	x	x			Not used 0.05, 500V	24-2010	CEN, 1D
C29	x	x	x	x	x	x	x	x			Not used 0.47, 400V	24-2411-17	AC, V146XR
C30	x	x	x								Not used 0.47, 400V 0.47, 600V 0.1, 600V	24-2411-17 166374-11 166374-13	AC, V146XR CD, MMW CD, MMW
C31	x	x	x			x	x	x			Not used 1.0, 600V	166374-13	CD, MMW
C32	x	x	x	x	x	x	x	x			Not used 1.0, 600V	166374-13	CD, MMW
C33	x	x	x	x	x	x	x	x			Not used 0.05, 500V	166374-13	CD, MMW
C34	x	x	x	x	x	x	x	x			Not used 0.05, 500V	166374-13	CD, MMW
C35	x	x	x	x	x	x	x	x			Not used 1.0, 600V	166374-13	CD, MMW
C36	x	x	x	x	x	x					Not used 7.5, 440Vac 10, 440Vac	24-566 24-541	GE, 49F GE, 49F
C37	x	x	x	x	x		x	x			Not used 1.0, 600V	166374-13	CD, MMW
C38	x	x	x	x	x	x	x	x			Not used 40, 25V	24-2279-4	SP, TE1201.2
											<u>Circuit Breakers</u>		
CB1	x	x	x								Not used Input, 35A Input, 50A Input, 80A Input, 50A Input, 60A Input, 90A	92-309-3 92-309-4 92-315 92-328 92-326 92-332	TI, 4MC2103-35 TI, 4MC2-103-50 HM, 1163S HM, PAM12HK HM, PX0411TSHK HM, PX0411TSHK
CB2	x	x	x								Not used Thermal Overload, 25A Thermal Overload, 40A Thermal Overload, 70A Thermal Overload, 105A Thermal Overload, 150A Thermal Overload, 200A	92-312 92-313 92-314 92-327 92-325 92-331	TI, CM25 TI, CM40 TI, CLM70 TI, CLM105 TI, CLM150 TI, C7855-6

REPLACEABLE PARTS LIST
ACR SERIES

CIRCUIT SYMBOL	ACR MODEL										DESCRIPTION	SORENSEN PART NUMBER	MANUFACTURER, TYPE
	500	1000	2000	3000	5000	7500	10000	15000					
											<u>Diodes</u>		
CR1&2	x	x		x							SCR	26-157	GE, C20D
			x	x							SCR	26-178-6	GE, C30DX7
					x						SCR	26-178-7	GE, C30EX7
						x					SCR	26-1005	WH, 209K
							x				SCR	26-197	GE, C52E
CD3-5	x	x	x	x	x	x	x	x		x	Rectifier	587565-1	SEM, S11
CR6	x	x	x	x	x	x	x	x		x	Zener, 1N752	26-222	IR
CR7&8	x	x	x	x	x	x	x	x		x	Rectifier	587565-1	SEM, S11
CR9	x	x	x	x		x	x	x			Zener, 1N752A	588101-8	IR
					x						Zener, 1N751A	26-204	IR
CR10-21	x	x	x	x	x	x	x	x			Rectifier	587565-1	SEM, S11
CR22	x	x		x	x						Zener, 1N4742A	588102-9	MA
			x			x	x	x			Zener, 1N759	26-221	MA
CR23	x	x									Thyrector	26-159	IR, 63-0420
			x	x							Rectifier, 368F	26-173-5	WH
					x						Rectifier, 1N1188A	587382-4	GE
CR24	x	x				x	x	x			Rectifier	26-617	IR, 63-0421
			x	x							Not used		
					x						Rectifier, 368F	26-173-5	WH
CR25	x	x				x	x	x			Rectifier, 1N1188AR	587382-9	GE
			x	x	x						Not used		
CR26	x	x					x	x	x		Rectifier	587565-1	SEM, S11
			x	x	x						Not used		
CR27	x	x									Rectifier	587565-1	SEM, S11
			x	x							Not used		
					x						Thyrector	26-159	IR, 63-0420
						x	x	x			Rectifier, 1N751A	26-204	MA
CR28	x	x	x	x							Rectifier	587565-1	SEM, S11
					x						Not used		
						x	x	x			Rectifier, 1N751A	26-204	MA
											Rectifier	587565-1	SEM, S11
DS1	x	x	x	x	x	x	x	x			<u>Pilot Lamp</u>	43-321	IND, IV-B
											<u>Fuses</u>		
F1	x										5A	42-444	LF, 314005
		x									10A	42-1809	
			x	x	x						Not used		
F2	x					x	x	x			0.1A SB	42-1202	BUS, MDL
		x					x	x			Not used		
			x	x							8A	42-3807	CS, A25X3
					x						20A	42-3808	CS, A25X20
											30A	42-3809	CS, A60X30

REPLACEABLE PARTS LIST
ACR SERIES

CIRCUIT SYMBOL	ACR MODEL								DESCRIPTION	SORENSEN PART NUMBER	MANUFACTURER, TYPE
	500	1000	2000	3000	5000	7500	10000	15000			
L1	x	x	x	x	x	x	x	x	Chokes SCR SCR SCR SCR SCR SCR SCR SCR	127-1598 127-1602 127-1612 127-1621 127-1618 127-1729 127-1715 127-1737	SR SR SR SR SR SR SR SR
L2	x	x	x	x	x	x	x	x	Load Load Load Load Load Load Load Load	127-1596 127-1601 127-1611 127-1619 127-1617 127-1727 127-1716 127-1735	SR SR SR SR SR SR SR SR
L3	x	x	x	x	x	x	x	x	3rd Harm, Filter 3rd Harm, Filter 3rd Harm, Filter 3rd Harm, Filter 3rd Harm, Filter 3rd Harm, Filter 3rd Harm, Filter 3rd Harm, Filter	127-1597 127-1600 127-1613 127-1620 127-1616 127-1730 127-1714 127-1738	SR SR SR SR SR SR SR SR
L4*	x	x	x	x	x	x	x	x	5th Harm, Filter	127-1637	SR
L5	x	x	x	x	x	x	x	x	RFI Filter RFI Filter RFI Filter RFI Filter RFI Filter SCR, Choke SCR, Choke SCR, Choke	125-5434 125-5439 125-5462 125-5440 125-5441 127-1726 127-1717 127-1734	SR SR SR SR SR SR SR SR
L6	x	x	x	x	x	x	x	x	Not used 7th Harm, Filter 7th Harm, Filter 7th Harm, Filter	127-1725 127-1713 127-1733	SR SR SR
L7	x	x	x	x	x	x	x	x	Not used RFI Filter RFI Filter RFI Filter	125-5564 125-5547 125-5577	SR SR SR
L8	x	x	x	x	x	x	x	x	Not used 5th Harm, Filter 5th Harm, Filter 5th Harm, Filter	127-1728 127-1711 127-1736	SR SR SR

*Matched set with C12 (Sorensen Part No. 190-3523)

REPLACEABLE PARTS LIST
ACR SERIES

CIRCUIT SYMBOL	ACR MODEL										DESCRIPTION	SORENSEN PART NUMBER	MANUFACTURER, TYPE
	500	1000	2000	3000	5000	7500	10000	15000					
M1	x	x	x	x	x						<u>Voltmeter</u> Output, 0-150V Output, 0-150V	94-440-1 94-440-2	SR SR
Q1	x	x	x	x	x						<u>Transistors</u> 2N2926 2N2926 2N1303 2N2926 2N1303 2N1302 2N1303 2N1302 Not used 2N697	18-125-1 18-125-2 18-089 18-125-2 18-089 18-092 18-089 18-092 18-115	GE GE TI GE TI TI TI TI TI
Q2&3 Q4&5 Q6 Q7-10 Q11 Q12&13 Q14&15	x x x x x x x	x x x x x x x	x x x x x x x	x x x x x x x	x x x x x x x								
R1	x										<u>Resistors</u> (ohms, 1/2W±10% unless noted) 0.04 0.02 0.01 0.0066 0.004 0.003 0.002 0.0015	21-078 190-4103 190-3278 190-3280 190-3281 190-3519 190-3508 190-3515	SR SR SR SR SR SR SR SR
R2	x	x	x	x	x	x	x	x			Not used		
R3	x	x	x	x	x	x	x	x			470	280-1145P62	AB, EB
R4	x	x	x	x	x	x	x	x			300, 2W Variable	29-429	IRC, 110(CTS)
R5	x	x	x	x	x	x	x	x			4.7K	280-1145P98	AB, EB
R6	x	x	x	x	x	x	x	x			220	280-1145P50	AB, EB
R7	x	x	x	x	x	x	x	x			3.92K	28-1145	IRC, CEC (T0)
R8	x	x	x	x	x	x	x	x			10K, 2W Variable	586371-7	BNS, 3006
R9	x	x	x	x	x	x	x	x			1.8K	280-1145P83	AB, EB
R10	x	x	x	x	x	x	x	x			1.5K	280-1145P80	AB, EB
R11	x	x	x	x	x	x	x	x			180	280-1145P47	AB, EB
R12	x	x	x	x	x	x	x	x			270	27-1155	AB, EB
R13	x	x	x	x	x	x	x	x			1.5K	280-1145P80	AB, EB
R14	x	x	x	x	x	x	x	x			560	280-1145P65	AB, EB
R15	x	x	x	x	x	x	x	x			2.2K	280-1145P86	AB, EB
R16	x	x	x	x	x	x	x	x			Not used		
R17	x	x	x	x	x	x	x	x			3.3K, ±5%	280-1145P91	AB, EB
R18	x	x	x	x	x	x	x	x			100	280-1145P38	AB, EB
R19	x	x	x	x	x	x	x	x			3.9K	280-1145P95	AB, EB
											5.6K, ±5%	280-1145P100	AB, EB
											5.6K, ±5%	280-1145P100	AB, EB
											2.7K, ±5%	280-1145P88	AB, EB
											475, ±5%	280-1145P84	IRC, CEC (T0)
											182	28-1212	IRC, CEC (T0)

REPLACEABLE PARTS LIST
ACR SERIES

CIRCUIT SYMBOL	ACR MODEL										DESCRIPTION	SORENSEN PART NUMBER	MANUFACTURER, TYPE
	500	1000	2000	3000	5000	7500	10000	15000					
											Resistors (ohms, 1/2W±10% unless noted) (cont'd)		
R20	x	x	x	x	x	x	x	x			100, 2W Variable	29-387	CL, 43-100
R21	x	x	x	x		x	x	x			820, ±5%	280-1145P70	AB, EB
					x						180., ±5%	280-1145P46	AB, EB
R22	x	x	x	x		x	x	x			1.2K, ±5%	280-1145P76	AB, EB
					x						Not used		
R23	x	x	x	x		x	x	x			15K	280-1145P116	AB, EB
					x						Not used		
R24	x	x	x	x		x	x	x			1.2K, ±5%	280-1145P76	AB, EB
					x						680, ±5%	280-1145P67	AB, EB
R25	x	x	x	x	x	x	x	x			1K	280-1145P74	AB, EB
R26	x	x	x	x	x	x	x	x			560	280-1145P65	AB, EB
R27	x	x	x	x	x	x	x	x			560	280-1145P65	AB, EB
R28	x	x	x	x	x	x	x	x			18K	280-1145P119	AB, EB
R29	x	x	x	x	x	x	x	x			68K	280-1145P140	AB, EB
R30	x	x	x	x	x	x	x	x			1K	280-1145P74	AB, EB
R31	x	x	x	x	x	x	x	x			1K	280-1145P74	AB, EB
R32	x	x	x	x	x	x	x	x			4.7K	280-1145P98	AB, EB
R33	x	x	x	x	x	x	x	x			820	280-1145P71	AB, EB
R34	x	x	x	x	x	x	x	x			820, ±5%	280-1145P70	AB, EB
R35	x	x	x	x	x	x	x	x			200, ±5%	280-1145P48	AB, EB
R36	x	x	x	x	x	x	x	x			820	280-1145P71	AB, EB
R37	x	x	x	x	x	x	x	x			4.7K	280-1145P98	AB, EB
R38	x	x	x	x	x	x	x	x			4.7K	280-1145P98	AB, EB
R39	x	x	x	x	x	x	x	x			1.8K	280-1145P83	AB, EB
R40	x	x	x	x	x						180	280-1145P47	AB, EB
						x	x	x			47	280-1145P26	AB, EB
R41	x	x	x	x	x						180	280-1145P47	AB, EB
						x	x	x			47	280-1145P26	AB, EB
R42	x	x		x	x						390, 2W	280-1147P58	AB, HB
			x								510, 1W, ±5%	280-1180P63	AB, GB
						x	x	x			Not used		
R43	x	x				x	x	x			Not used		
			x	x	x						33K, 2W, ±5%	27-343	AB, HB
R44	x	x				x	x	x			Not used		
			x	x	x						33K, 2W, ±5%	27-343	AB, HB
R45	x	x									Not used		
			x	x	x						33K, 2W, ±5%	27-343	AB, HB
						x	x	x			820	280-1145P71	AB, EB
R46	x	x									Not used		
			x	x	x						33K, 2W, ±5%	27-343	AB, HB
						x	x	x			1K	280-1145P174	AB, EB
R47	x	x	x	x	x						Not used		
						x	x	x			10	280-1145P2	AB, EB
R48	x	x	x	x	x						Not used		
						x	x	x			10	280-1145P2	AB, EB
R49	x	x	x	x	x						Not used		
						x	x	x			3.9K	280-1145P95	AB, EB
R50	x	x	x	x	x						Not used		
						x	x	x			470, 1W, ±5%	28-726	WL, GB
R51	x	x	x	x	x						Not used		
						x	x	x			14.7	28-1196	IRC, CEC (T0)
R52	x	x	x	x	x						Not used		
						x	x	x			100, 12.5W	27-590-73	WL
R53	x	x	x	x		x	x	x			39	27-1154	AB, EB
					x						Not used		
R54	x	x	x	x		x	x	x			39	27-1154	AB, EB
					x						Not used		

REPLACEABLE PARTS LIST
ACR SERIES

CIRCUIT SYMBOL	ACR MODEL										DESCRIPTION	SORENSEN PART NUMBER	MANUFACTURER, TYPE
	500	1000	2000	3000	5000	7500	10000	15000					
R55	x	x	x	x	x		x	x	x		<u>Resistors (ohms, 1/2W±10% unless noted)</u> Not used 330	280-1145P56	AB, EB
S1	x	x		x	x	x	x	x			<u>Switches</u> Input Power DPST Not used	45-112	CH,7561K5
T1	x		x								<u>Transformers</u> Auto-transformer Auto-transformer Auto-transformer Auto-transformer Auto-transformer Auto-transformer Auto-transformer Auto-transformer Auto-transformer	126-2565 126-2569 126-2601 126-2604 126-2610 126-2784 126-2772 126-2787	SR SR SR SR SR SR SR SR
T2	x	x	x	x	x						Sync	126-2581	SR
T3	x	x	x	x	x	x	x	x			Sync	126-2805	SR
T4	x	x	x	x	x	x	x	x			Voltage sensing	126-2564	SR
T5	x	x	x	x	x	x	x	x			Current sensing	126-2579	SR
T6	x	x	x	x	x	x	x	x			Pulse	126-2632	SR
											Pulse	126-2632	SR
											<u>Miscellaneous</u>		
											<u>Terminal Boards</u>		
TB1	x										Input/output	43-038-2	SR
		x									Input/output	43-064-1	SR
			x								Input/output	42-078	SR
				x							Input/output	43-110	SR
					x						Input/output	90-3051	SR
						x					Input/output	190-3511	SR
							x				Input/output	190-3511	SR
								x			Input/output	190-3522	SR
TB2	x	x		x	x	x	x	x			Not used Input/output	42-079	SR

REPLACEABLE PARTS LIST
ACR SERIES

CIRCUIT SYMBOL	ACR MODEL										DESCRIPTION	SORENSEN PART NUMBER	MANUFACTURER, TYPE
	500	1000	2000	3000	5000	7500	10000	15000					
---	x										Miscellaneous (cont'd)		
		x									ACR MODEL	SCHEMATIC DIAGRAM	CIRCUIT BOARD ASSEMBLY
			x								ACR 500	D200-3513	190-3219
				x							ACR 1000	D200-3531	190-3219
					x						ACR 2000	D200-3533	190-3219
						x					ACR 3000	D200-3534	190-3219
							x				ACR 5000	D200-3532	190-3405
								x			ACR 7500	D200-3796	190-3507
									x		ACR 10,000	D200-3790	190-3507
										x	ACR 15,000	D200-3808	190-3507

SERVICE NOTES

FIELD SERVICE REPRESENTATIVES

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Instrumentation Services Inc.
957 Winnetka Avenue, North
Minneapolis, Minnesota 55427
Tel. (612) 544-8916

MISSOURI

Industrial Service Laboratories
118 N.W. Business Park Lane
Riverside Business Park
Kansas City, Missouri 64150
Tel. (816) 587-5400

Industrial Service Laboratories
4354 Olive Street
St. Louis, Missouri 63108
Tel. (314) 535-5760

NEW HAMPSHIRE

Sorensen Company
676 Island Pond Road
Manchester, New Hampshire 03103
Tel. (603) 668-4500

NEW JERSEY

Ampower Electronic Instrument
Co. Inc.
40 Vreeland Street
Totowa, New Jersey 07512
Tel. (201) 256-0013

NEW MEXICO

Instrument Service Laboratories
680 Haines Avenue N.W.
Albuquerque, New Mexico 87102
Tel. (505) 842-1107

NEW YORK

Mohawk Ltd.
1 Newell Lane
Chadwicks, New York 13319
Tel. (315) 737-7328

OHIO

Comtel Instrument Company
5387 Avion Park Drive
Cleveland, Ohio 44143
Tel. (216) 442-8080

TEXAS

Certified Test Equipment
601 Easy Street
Garland, Texas 75042
Tel. (214) 494-3446

WASHINGTON

XTEK
14824 Northeast 31st Circle
Redmond, Washington 98052
Tel. (206) 885-6969

Radar Marine Electronics
16 Squalicum Mall
Bellingham, Washington 98225
Tel. (206) 733-2012

WORLDWIDE

AUSTRALIA

HAWKER PACIFIC Pty., LTD.
Advanced Products Division
7 Rachael Close
Silverwater, N.W.W. 2141

CANADA

Allan Crawford Associates Ltd.
5835 Coopers Avenue
Mississauga, Ontario Canada L4Z 1R9
Tel. (416) 890-2010

Allan Crawford Associates Ltd.
1935 30th Avenue N.E. Unit 14
Calgary, Alberta Canada T2E 6Z5
Tel. (403) 230-1341

Brunelle Instrument Company
73 6th Range South
Industrial Park
St. Elie D'Orford
Quebec J0B 2S0
Tel. (819) 563-9096

ENGLAND

Cossor Electronics Ltd.
The Pinnacles, Harlow
Essex CM19 5BB, England
Tel. (279) 26862

Hollidyne Electronics Ltd.
Watermill Industrial Estate
Aspenden Road
Buntingford, Hertfordshire
England SG9 9JS
Tel. 01-44-0763-7258

FRANCE

GPL s.a.
7, rue Henri Gatotot
92320 Chatillon-sous-Bagneux
Tel. (1) 746-03-10

ISRAEL

Agentex Ltd.
ATIDIM
Scientific Industries Park
End of Dvora Hanevia Road
P.O. Box 10150
Tel Aviv 61101 Israel
Tel. 03-493111

ITALY

3G Electronics S.r.l.
Via Perugino 9
20135 Milano, Italy
Tel. 39-2-54-42-91

WEST GERMANY/AUSTRIA

Neumuller GmbH
Eschenstrasse 2
8028 Taufkirchen/Muenchen
W. Germany
Tel. 089/61181

Sorensen

A Raytheon Company